

DKS FRAME LABOR

Additional Frame Preparations	
ITEM NO	DESCRIPTION
1. Assembled Welded Frames	
LFWF-S	Single Opening
LFWF-P	Paired Opening
LFCONTWELD	Continuous Weld (add to above)
2. Anchors Welded In	
	A. Wood/Steel Stud
LFWELDWS-S	Single Frame (6)
LFWELDWS-P	Paired Frame (8)
LFWELD-ANC	Per Anchor Charge
LFPD	B. P&D on Frame (Includes Prep and Tube Anchor, Dynabolts or Wood Lags)
LFPDEXP	C. P&D on Expandable Frame (with Dynabolts or Wood Lags)
3. Closer Reinforcement (Regular or Parallel)	
LFCR-S	Single Frame
LFCR-P	Paired Frame
LFCREXP-S	Expandable, Single Frame
LFCREXP-P	Expandable, Paired Frame
4. Special Width on Header (Masonry/Drywall Frame)	
LFCRHD	Special Width on Header
LFCRHD-EXP	Special Width on Header, Expandable
5. Eliason Prep, Weld CR01 on Frame (CR01 not included)	
LF-ELIASON-S	for Eliason Single Frame
LF-ELIASON-P	for Eliason Paired Frame

ITEM NO	DESCRIPTION
6. Prep Frame for Continuous Hinge (Cost of Flat Astragal included)	
LFCONTAST-S1	6'8", Single Frame
LFCONTAST-S2	7'0", Single Frame
LFCONTAST-S3	8'0", Single Frame
LFCONTAST-P1	6'8", Paired Frame
LFCONTAST-P2	7'0", Paired Frame
LFCONTAST-P3	8'0", Paired Frame
7. Door Coordinator Reinforcement	
LFRDC-S	Single Frame
LFRDC-P	Paired Frame
8. Modification Rates	
LFRFA	Reverse Floor Anchors
LFFBF	Flush Bolt Preparation on Header
LFBOS	Blank Out Strike
LFBOS-EXP	Blank Out Strike Of Expandable Strike Jamb
LFRPP	Rim Panic Prep (Reinforce for Surface Mounted)
LFRPP-EXP	Rim Panic Prep on Expandable Frames
LFDPOF	Deadbolt Strike Prep on Frame
LFDPOF-EXP	Deadbolt Strike Prep on Expandable Frame
LFCMTD-1	Convert Masonry to Drywall up to 7.75"
LFCMTD-2	Convert Masonry to Drywall wider than 7.75" Depth
LFMARKBUNDLE	Mark and Bundle KD Frames (Per Frame)



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ITEM NO	DESCRIPTION
LC1	Crating Fee (price may vary per hour spent)
LC2	
LC3	
LC4	
LFCOC	Concealed Overhead Closer (Channel not included)
LFCOS	Concealed Overhead Stop (Channel not included)
LF-UC	Jamb Undercut, Drywall/Masonry (Per Side)
LF-UC-EXP	Jamb Undercut, Expandable Frame (Per Side)
LF-ASA	ASA Strike Prep
LF-TS	T-Strike Prep
LF-ESP	Electric Strike Prep
LF-EHP	Electric Hinge Prep (price won't apply if with Mortar Box)
LF-HP	Hinge Prep (per hinge)
LF-PIVOT-CRP	Pivot Prep-CalRoyal Template
LF-ROLL	Roller Latch Prep
LFCVR	CVR Head Prep
LFSVR	SVR Head Prep
LF-EPT	EPT (Frame)
LF-BALL-HD	Ball Catch Prep on Head
LF-BALL	Ball Catch Prep
LF-MAG	MAG Lock Reinforcement
LFRMUL	Reinforce Header for Removable Mullion
LFCNSTIF	Prep Frame for Concealed Stiffeners
LFSET-EXP	Prep Frame: Set up Jamb Depth on Expandable Frame & Spot Weld
LF-DRIP	Drip Cap Welded on Frame Head
LF-SHR-S	Reinforce for Surface Hinges, Single
LF-SHR-P	Reinforce for Surface Hinges, Pair
LF-CTRSUNK	Countersunk Face/Base Screw Holes (per each)

DKS SHOP ADDITIONAL SERVICES

Fabrication Labor Charges, Windows, Transom, & Sidelites	
ITEM NO	CUT & NOTCH for FABRICATION
LF-MJPE	Miter Joint Per End
LF-NOJPE	Notch Joint Per End

Welding Charge per Joint or Unit	
ITEM NO	WELDING CHARGE PER JOINT or UNIT
LF-LJTJ	L or T Type Joint
LF-CROSSJ	Cross (+) Type Joint
LF-4IS	4 Inch Sill
LF-AWI	Anchor Welded In Per Each

Labels (Mylar/Metal)	
ITEM NO	DESCRIPTION
LFMY-S	S Label
LFMY-20	20 Minute Label
LFMY-90	90 Minute Label
LFMY-45	45 Minute Label
LFMY-60	60 Minute Label
LFMY-3HR	3 Hour Label
LFMT	Metal Fire Labels available upon request. Add:

Factory Applied Paint Finish	
LF-PAINT	5000 Series Drywall Frames Only Frame size:3070 Other sizes available on request. Price is for reference only on 3070 frame. Contact factory for larger sizes. Minimum quantity 50 of same color