18-Gauge Steel Stiffened Doors
1300 Series

**Standard Features**
- 18-Gauge Galvanized Steel
- Seamless Filled Edges
- 22 Gauge Vertical Stiffeners on 6-inch Centers Hat Shaped
- Fiberglass Insulation Filled Cavities 1-5/8” thick 1.5 lb.cu.ft
- Beveled Strike Edge, Square Hinge Edge
- 7-Gauge Hinge Reinforcement- Standard / Heavy Duty Design
- 16-Gauge Top Cap
- 16-Gauge Inverted Bottom Cap
- 14-Gauge Lock Reinforcement
- 12-Gauge Closer Reinforcement
- Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- Approved for Double Egress Use
- WHI / ITS up to 3 hour, Positive Pressure and “S” Smoke included
- Meets or Exceeds Standards for ANSI 240.4 and ANSI 250.8

**Typical Hardware Preparations**
- ANSI / SDI A115.1 “MB” (MORTISE)
- ANSI / SDI A115.2 “C” (BORED)

**Sections**
- WELDED SEAMLESS LOCK EDGES BEVELED 1/8” IN 2”
- DENSE INSULATION BETWEEN STIFFENERS
- 22 GA. STIFFENERS 6” APART
- SQUARE HINGE EDGE
- HORIZONTAL VIEW
- TOP CAP
- 16 GA. CHANNEL
- VERTICAL SECTION

**Warnock Hersey**
- 3 Hour Fire
- Positive Pressure
- S Smoke

**dhi**

**NAAMM**
National Association of Architectural Metal Manufacturers