

COMMERCIAL STEEL DOORS & FRAMES



STEEL DOOR & FRAME SYSTEMS, INC.

DKS STEEL DOOR & FRAME SYSTEMS, INC.

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DKS Steel Door and Frame Systems, Inc. constantly strive to meet the demands of the steel door and frame industry by providing premium products to the customer.

Superior quality, a strong service commitment, and value are DKS watch words. Standard features built into each door and frame reflect constant attention to detail and performance. DKS steel doors standard features include:


- 16, 18, 20 gauge flush 6 panel, 2 panel and single panel doors
- Seamless door edge
- Reversible
- 3 hour WHI fire, Positive Pressure, and  Smoke label
- Cold rolled or A40 galvanized steel
- Prime painted with baked on two stage epoxy resin
- 7 gauge universal hinge reinforcements
- 12 gauge closer reinforcement
- 16 gauge flush sealed top channel / inverted bottom channel
- Closed hinge cavity
- High density full body polystyrene or honeycomb core
- Blank edge door includes rim exit device reinforcement
- Individual protective packaging

DKS's commitment is to provide superior quality and service, at competitive pricing to our customers.

The DKS vision of premium features and value to the customer is here.

Hollow Metal Doors

Precision seamless construction is exclusive to DKS, producing doors that meet or exceed all industry standards. Our line of doors features cold-rolled steel, primed for interior applications and galvanized A40 steel with insulating cores for exterior applications.

All standard doors bear the WHI 3 hour listing mark, including Positive Pressure and  Smoke labels, combined.

Decorator doors are available in six-panel, two-panel and single panel, with insulating polystyrene cores.

Welded or Knock Down Steel Frames

DKS manufactures steel frames in standard sizes. These frames have the toughest tolerances in the industry. DKS steel frames are available in 16 and 18 gauge for 1 3/4" doors. All standard frames are manufactured from cold-rolled or galvanized A40 steel.

DKS fire labeled steel frames carry the 3 hour Warnock Hersey label for masonry and 90 minutes for drywall frames.

Expandable Width Masonry and Drywall Frames for odd-fit wall widths and retrofit situations. Applicable to walls with width 4 5/8" to 7 3/4".

DKS Steel Door & Frame Systems, Inc.

**Door Series**

1000	= 18 Ga. Polystyrene
1100	= 18 Ga. Honeycomb
1112	= 18 Ga. 1 3/8" Honeycomb Rolled Seam
1113	= 18 Ga. 1 3/8" Honeycomb Seamless
1200	= 20 Ga. Polystyrene
1300	= 18 Ga. Steel Stiffened
1400	= 16 Ga. Steel Stiffened
MD1400	= Max-Duty Doors & Frames
1500	= Polystyrene replacement
1600	= 16 Ga. Polystyrene
1700	= 18 Ga. & 20 Ga. Polystyrene 6 Panel
32-1700	= 18 Ga. Polystyrene 6 Panel
1800	= 18 Ga. Polystyrene
1900	= 18 Ga. Polystyrene 2 Panel
2000	= 18 Ga. Honeycomb / pair active / inactive
6000	= 18 Ga. Double Egress
9000	= 18 Ga. 250° Temperature rise

**Polyurethane core available upon request. Consult factory.*

Steel

20	= Cold Rolled
20G	= A40 Galvanized
18	= Cold Rolled
18G	= A40 Galvanized
16	= Cold Rolled
16G	= A40 Galvanized

Door Style

F	= Flush 1 Panel
F2P	= Flush 2 Panel
F6P	= Flush 6 Panel

Prep

C	= Fed.161 Cylindrical
MB	= Fed.86 Mortise Edge (Blank panel both sides)
T	= Security lever
B	= Blank edge, no reinforcement
BR	= Blank edge, with reinforcement
LP	= Deadbolt Strike
PBR	= Panic Bar Reinforcement
BLK	= Blank
BLKPBR	= Blank, Panic Bar Reinforcement

Hinge Preparation

4 1/2" x 4 1/2"

Strike Preparation

MS	= 4 7/8" Universal
CS	= 2 3/4" Cylindrical
B	= Blank
BR	= Blank with rim exit device reinforcement

Frame Series

3000	=16 Ga. Double Egress
4000	=16 Ga. Masonry Frames
EXP4000	=16 Ga. Expandable Masonry Frames
4500	=16 Ga. Pair Frame
4100	=14 Ga. Masonry Frames
5000	=16 Ga. Drywall Frames
EXP5000	=16 Ga. Expandable Drywall Frames
7000	=16 Ga. Blank Masonry Sticks
7500	=16 Ga. Fabrication Components
7800	=16 Ga. Fabrication Components
8000	=16 Ga. Blank Drywall Sticks

Steel

18	= Cold Rolled
18G	= A40 Galvanized
16	= Cold Rolled
16G	= A40 Galvanized

Components

H	= Head
HJ	= Hinge Jamb
SJ	= Strike Jamb
BJ	= Blank Jamb
BSJ	= Blank Strike Jamb
BHJ	= Blank Hinge Jamb

Strike

4.875	= ASA (Universal)
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Closer

CR	= Standard Arm
PR	= Parallel Arm

Handing

RH	= Right Hand
LH	= Left Hand

Anchors

WS	= Wood Stud
SS	= Steel Stud
MA	= Masonry Wire

Closer Reinforcement

CRS	= Closer reinforcement standard
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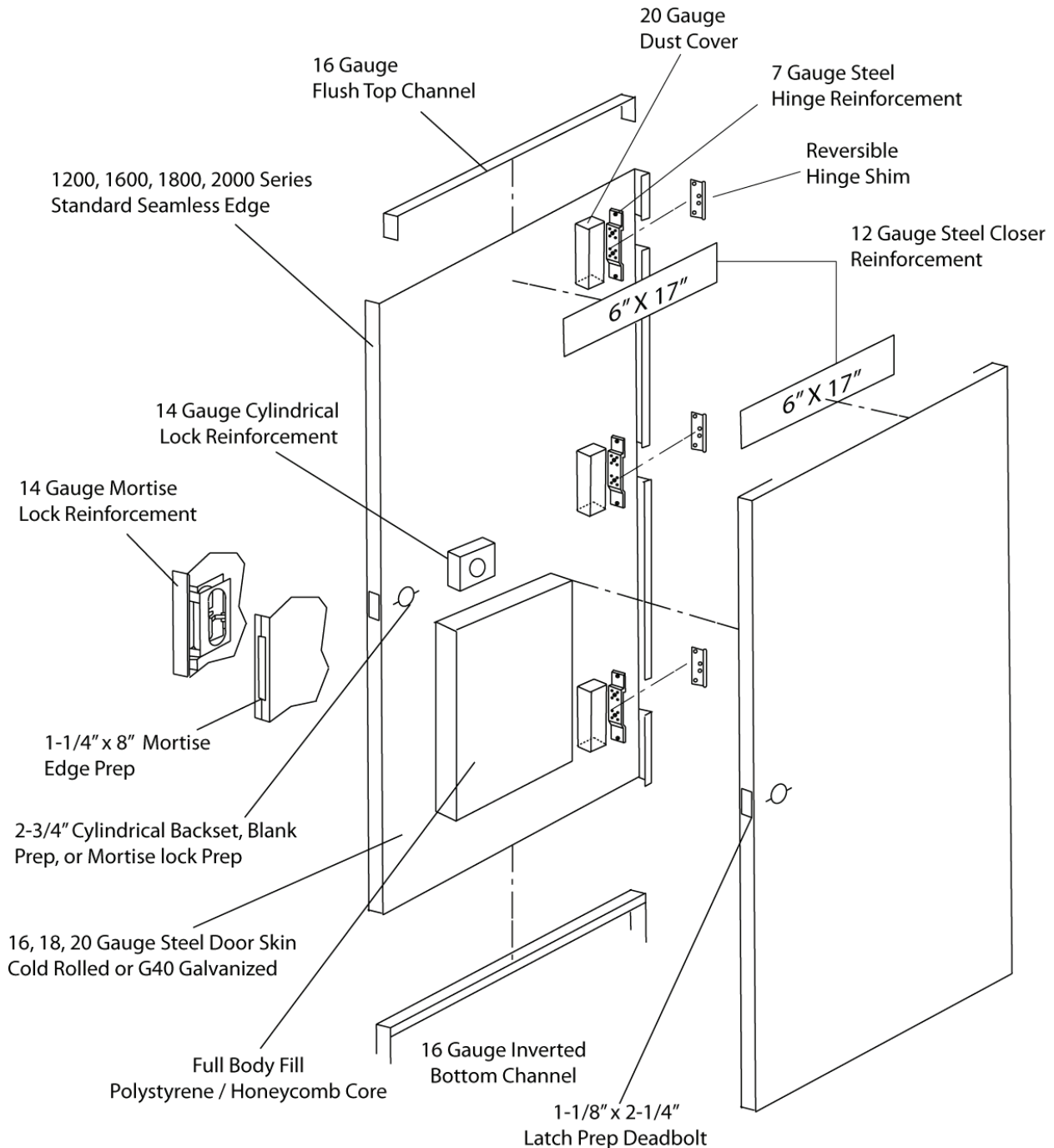
**** Special Note:***

All measurements are in feet and inches



STEEL DOOR & FRAME SYSTEMS, INC.

DKS Commercial Door Construction 1200, 1800 and 2000 Series





STEEL DOOR & FRAME SYSTEMS, INC.

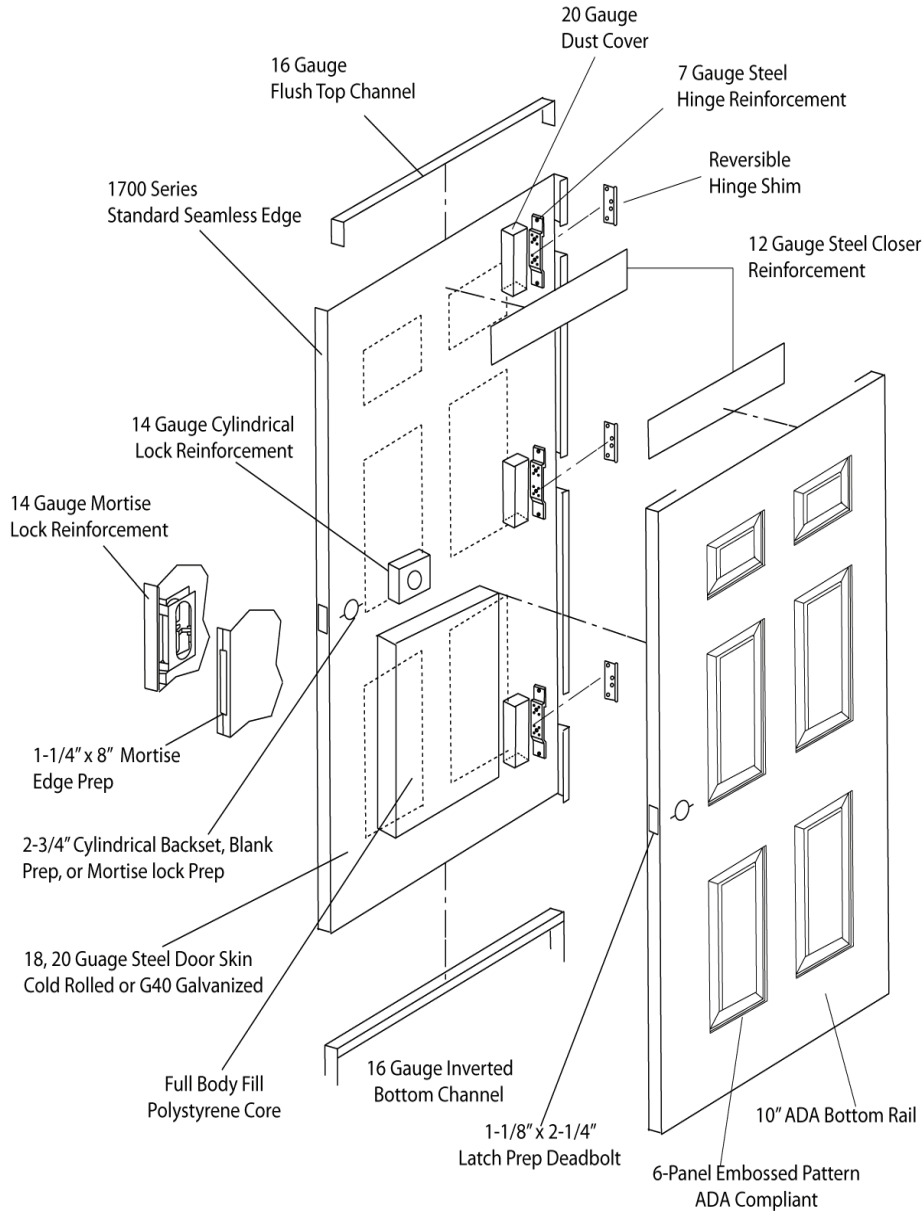
DKS 1700/32-1700 Series 6-Panel Door 1900 Series 2-Panel Door SP1900 Series Single Panel Door

1700 Series 6-Panel Door

Sound Rated
18 Ga, STC 28
20 Ga, STC 27

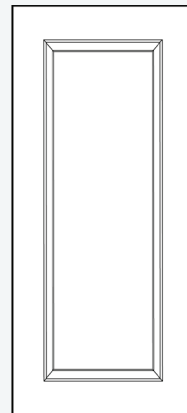
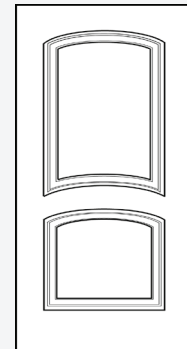
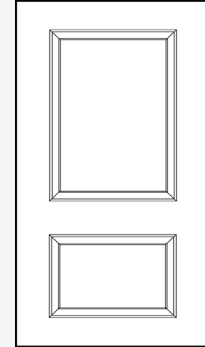
32-1700 Series 6-Panel Door

Sound Rated
18 Ga, STC 32



1900 Series 2-Panel Door

Sound Rated, 18 Ga, STC 28



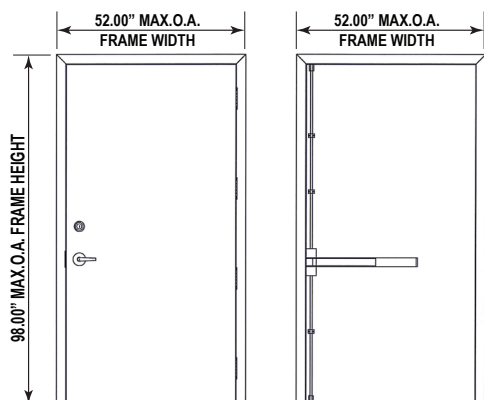
SP1900 Series Single Panel Door

18 Ga. STC 28



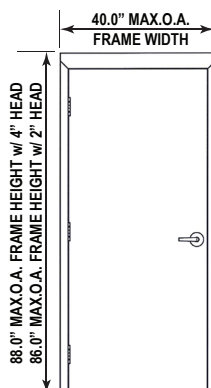


DKS 1800 Series Hurricane-Tested Florida Approved FL13624



161 LATCH & DEADBOLT
"PIONEER SL/CSL Series" Latch
"T300 Series" Deadbolt

PANIC BAR EXIT DEVICE
w/ VERTICAL RODS
"7700-V Series"



161 LATCH
"GENESYS & PIONEER
SL/CSL Series"
4" Head



86 E MORTISE LOCK
"NM Series"



161 LATCH & DEADBOLT
"PIONEER SL/CSL Series & T300 Series"
4" Head



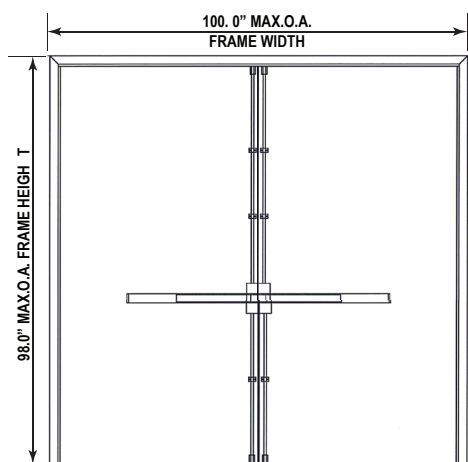
"F5000/5000 & F7700/7700 Series"
PANIC BAR EXIT DEVICE

STEEL COMMERCIAL DOOR OUTSWING "IMPACT"

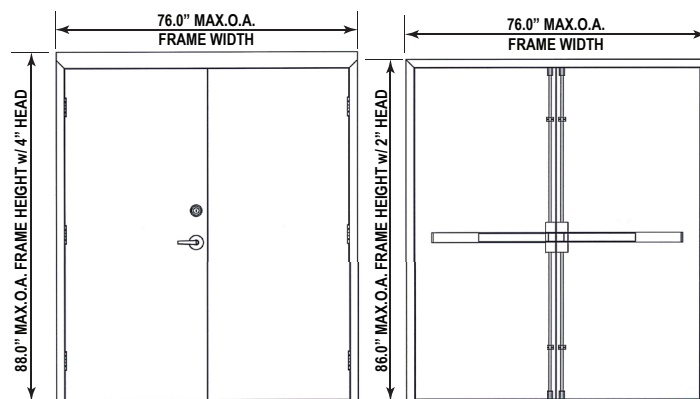
OVERALL FRAME DIMENSIONS	LOCK TYPE	DESIGN PRESSURE PSF	
		POSITIVE	NEGATIVE
52.00" x 98.00"	161 Latch & Deadbolt "PIONEER SL/CSL & T300 Series"	+80.0	-80.0
40.00" x 98.00"	Panic Bar Exit Device with Vertical Rods	+70.0	-70.0
52.00" x 98.00"	"7700-V Series"	+50.0	-50.0

STEEL COMMERCIAL SINGLE DOOR INSWING / OUTSWING "IMPACT"

OVERALL FRAME DIMENSIONS	LOCK TYPE	DESIGN PRESSURE PSF			
		INSWING		OUTSWING	
		POSITIVE	NEGATIVE	POSITIVE	NEGATIVE
40.00" x 88.00"	161 Latch "PIONEER SL/CSL Series"	+55.0	-55.0	+55.0	-55.0
	161 Latch & Deadbolt "PIONEER SL/CSL & T300 Series"	+55.0	-55.0	+55.0	-55.0
	161 Latch "GENESYS Series"	+70.0	-70.0	+70.0	-70.0
	Panic Bar Exit Device "F5000/5000 Series"	N/A	N/A	+50.0	-50.0
	Panic Bar Exit Device "F7700/7700 Series"	N/A	N/A	+70.0	-70.0
	86E Mortise Lock "NM Series"	+80.0	-80.0	+80.0	-80.0



PANIC BAR EXIT DEVICE w/ VERTICAL RODS
"7700-V Series"



161 LATCH & DEADBOLT
"PIONEER SL/CSL Series" Latch
"T300 Series" Deadbolt

PANIC BAR EXIT DEVICE
w/ VERTICAL RODS
"7700-V Series"

STEEL COMMERCIAL DOUBLE DOOR OUTSWING "IMPACT"

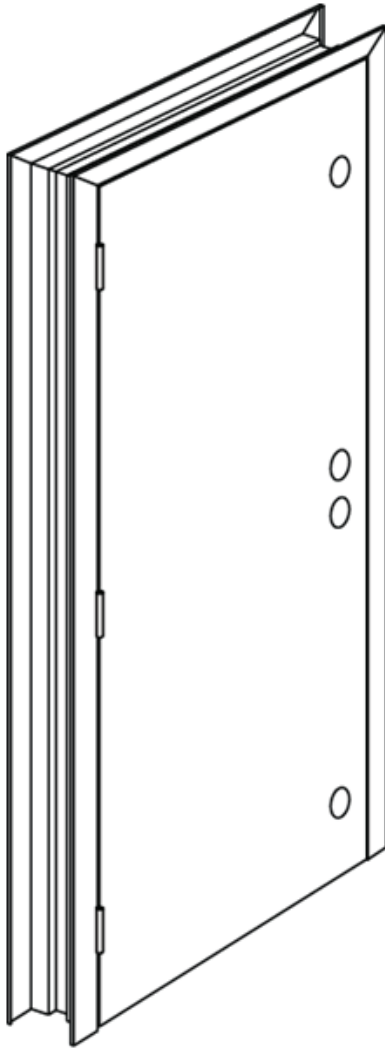
OVERALL FRAME DIMENSIONS	LOCK TYPE	DESIGN PRESSURE PSF	
		POSITIVE	NEGATIVE
100.0" x 98.0"	Panic Bar Exit Device with Vertical Rods "7700-V Series"	+50.0	-50.0

STEEL COMMERCIAL DOUBLE DOOR INSWING / OUTSWING "IMPACT"

OVERALL FRAME DIMENSIONS	LOCK TYPE	DESIGN PRESSURE PSF			
		INSWING		OUTSWING	
		POSITIVE	NEGATIVE	POSITIVE	NEGATIVE
76.00" x 88.00"	161 Latch & Deadbolt "PIONEER SL/CSL & T300 Series"	+55.0	-55.0	+55.0	-55.0
	Panic Bar Exit Device with Vertical Rods "7700-V Series"	N/A	N/A	+70.0	-70.0



DKS MD1400 SERIES MAXIMUM DUTY DOORS & FRAMES



MAX-DUTY DOORS & FRAMES

- 14 Gauge Door
- 12 Gauge Frame
- 161 Prep and 3 Deadbolt Preps
- Polystyrene Core
- 2 ¾" Backset
- ⅜" Undercut
- 4 ½" x 4 ½" Heavy Duty Hinge Prep
- DKS Steel Door & Frame Locations

MAX DUTY DOORS

PART NUMBER	SIZE	PREP
MD2868	2868	C
MD3068	3068	C

MAX DUTY FRAMES

HAND	PART NUMBER	SIZE	DESCRIPTION
RH	MD4086	2868	5 ¾" 12 Gauge Frame with 3DL & ASA
LH	MD4087	2868	5 ¾" 12 Gauge Frame with 3DL & ASA
RH	MD4011	2868	8 ¾" 12 Gauge Frame with 3DL & ASA
LH	MD4012	2868	8 ¾" 12 Gauge Frame with 3DL & ASA
RH	MD4100	3068	5 ¾" 12 Gauge Frame with 3DL & ASA
LH	MD4101	3068	5 ¾" 12 Gauge Frame with 3DL & ASA
RH	MD4800	3068	8 ¾" 12 Gauge Frame with 3DL & ASA
LH	MD4801	3068	8 ¾" 12 Gauge Frame with 3DL & ASA

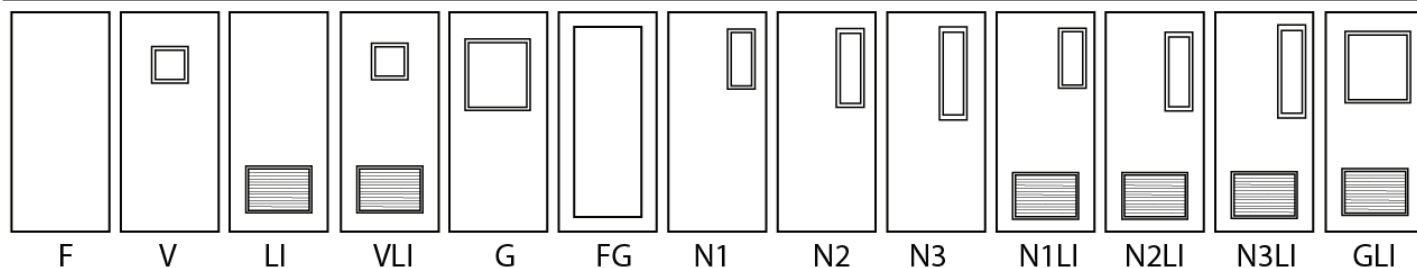


DKS Door Specifications

Series	Type	Gauge	Core	CR/GALV	Edge	Handing	Thickness	Label	Max Size
1000	Flush	16, 18, 20	Polystyrene	CR/GALV	Corner Seam	Reversible	1 3/4"	3hr/PP/S	8'0" x 8'0"
1100	Flush	16, 18, 20	Polystyrene or Honeycomb	CR/GALV	Lock Seam	Reversible or Handed	1 3/4"	3hr/PP/S	8'0" x 8'0"
1200	Flush	20	Polystyrene	CR/GALV	Seamless	Reversible	1 3/4"	3hr/PP/S	8'0" x 8'0"
1300	Stiffened	18	Mineral Wool Fill	GALV	Seamless	Handed	1 3/4"	3hr/PP/S	8'0" x 8'0"
1400	Stiffened	16	Mineral Wool Fill	GALV	Seamless	Handed	1 3/4"	3hr/PP/S	8'0" x 8'0"
MD1400	Max Duty	14	Polystyrene	GALV	Seamless	Reversible	1 3/4"	90 mins	4'0" x 8'0"
WS1400	Wind Storm	14	SS	GALV	Seamless	Reversible	1 3/4"	90 mins	6'0" x 8'0"
1500	Retrofit Replacement	18	Polystyrene	CR	Corner Seam	Reversible	1 3/4"	N/A	
1600	Flush	16	Polystyrene	GALV	Seamless	Reversible	1 3/4"	3hr/PP/S	8'0" x 8'0"
1700	6-Panel	18, 20	Polystyrene	CR/GALV	Seamless	Reversible	1 3/4"	3hr/PP/S	8'0" x 8'0"
1800	Flush	18	Polystyrene	CR/GALV	Seamless	Reversible	1 3/4"	3hr/PP/S	8'0" x 8'0"
1900	2-Panel	18	Polystyrene	CR/GALV	Seamless	Reversible	1 3/4"	3hr/PP/S	6'0" x 7'0"
2000	Flush	18	Honeycomb	CR/GALV	Seamless	Reversible	1 3/4"	3hr/PP/S	8'0" x 8'0"
6000	Flush	18	Double Egress Honeycomb	CR/GALV	Seamless	Reversible	1 3/4"	3hr/PP/S	8'0" x 8'0"
9000	Temp. Rise 250 Degrees	18	Mineral core	CR/GALV	Seamless	Reversible	1 3/4"	90 mins	8'0" x 8'0"

CR: Cold Rolled, PP: Positive Pressure, GALV: Galvanized, S: Smoke

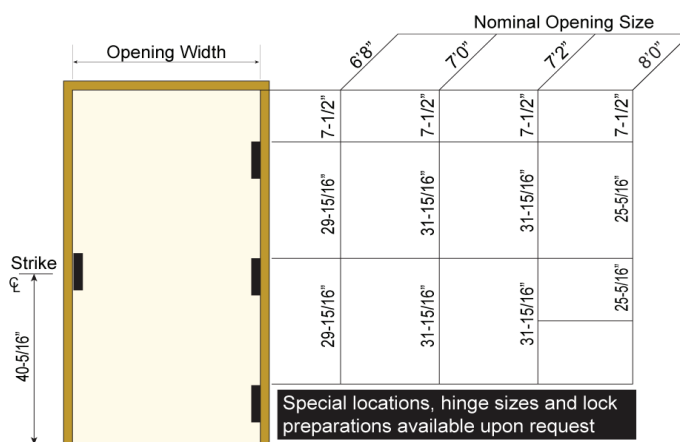
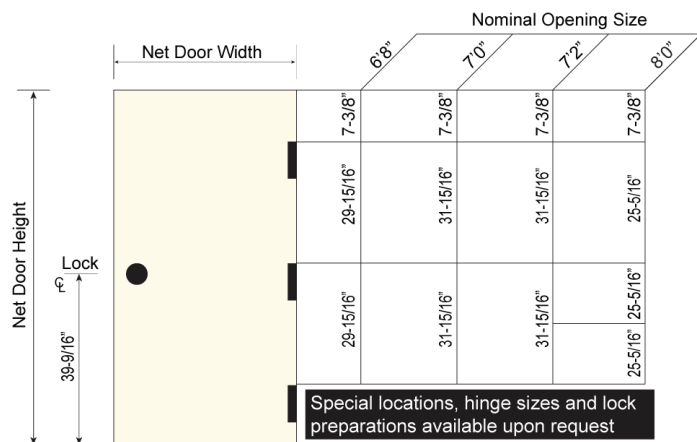
Standard Door Types



DOORS

Standard Hardware Locations 4-1/2" Hinge

FRAMES



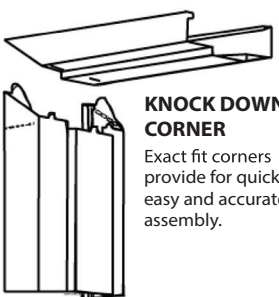


Welded or Knock Down Steel Frames

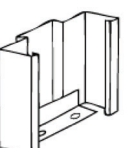
DKS manufactures steel frames in standard sizes. These frames have the tightest tolerances in the industry. DKS steel frames are available in 16 gauge for 1-3/4" doors.

All standard frames are manufactured from cold rolled or galvanized A-40 steel.

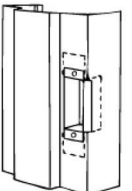
DKS fire labeled steel frames carry up to 3-hour Intertek Mark.



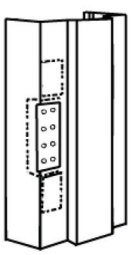
KNOCK DOWN CORNER
Exact fit corners provide for quick, easy and accurate assembly.



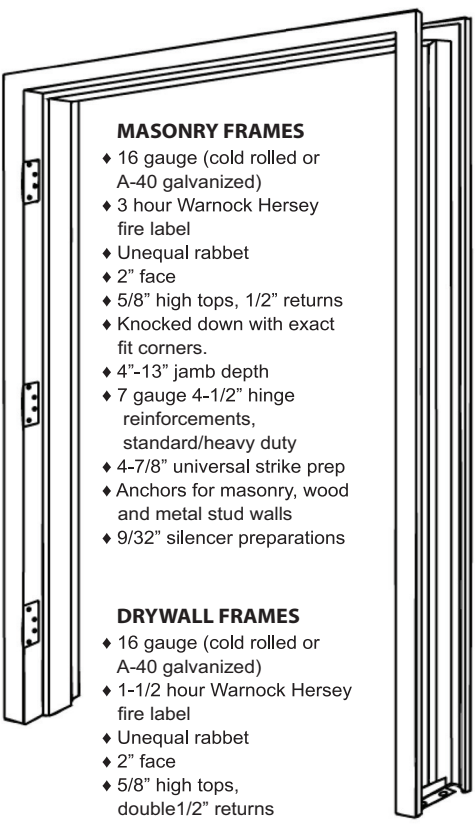
FLOOR ANCHOR
18-gauge floor anchors standard in all masonry frames.



STRIKE REINFORCEMENT
14-gauge strike reinforcements and mortar boxes are designed for accurate and universal function.



HINGE REINFORCEMENT
7-gauge standard/heavy duty hinge reinforcements.



MASONRY FRAMES

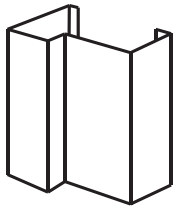
- ◆ 16 gauge (cold rolled or A-40 galvanized)
- ◆ 3 hour Warnock Hersey fire label
- ◆ Unequal rabbet
- ◆ 2" face
- ◆ 5/8" high tops, 1/2" returns
- ◆ Knocked down with exact fit corners.
- ◆ 4"-13" jamb depth
- ◆ 7 gauge 4-1/2" hinge reinforcements, standard/heavy duty
- ◆ 4-7/8" universal strike prep
- ◆ Anchors for masonry, wood and metal stud walls
- ◆ 9/32" silencer preparations

DRYWALL FRAMES

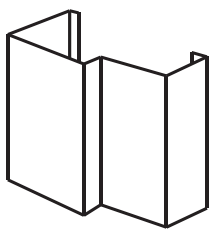
- ◆ 16 gauge (cold rolled or A-40 galvanized)
- ◆ 1-1/2 hour Warnock Hersey fire label
- ◆ Unequal rabbet
- ◆ 2" face
- ◆ 5/8" high tops, double 1/2" returns
- ◆ Knocked down with exact fit corners.
- ◆ 5-7/8", 6-1/4", 6-3/4", 7-1/4", 7-3/4", 8-1/4", 8-3/4" jamb depth
- ◆ Screw adjusting compressor anchors
- ◆ 7 gauge 4-1/2" hinge reinforcements standard/heavy duty
- ◆ 4-7/8" universal strike prep
- ◆ Anchors for masonry, wood and metal stud walls
- ◆ 9/32" silencer preparations

Also available in 18 gauge
(Cold rolled and A-40 galvanized)

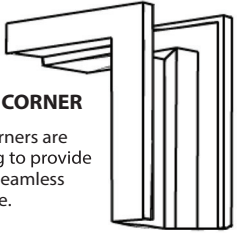
OPTIONAL SINGLE RABBET BLANK FRAMES




Single Rabbet Frame, Depth 3.5"



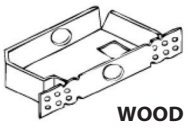
Single Rabbet Frame, Depth 5.5"




WELDED CORNER
Welded corners are tight fitting to provide a smooth seamless appearance.



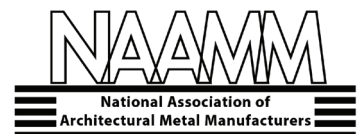
STEEL STUD ANCHOR



WOOD STUD ANCHOR



WIRE MASONRY





EXPANDABLE MASONRY AND DRYWALL FRAMES

The DKS "EXP" adjustable frame is a three piece system designed to adjust to multiple depth wall conditions. Slide rails placed inside the frame throat allow the frame to accommodate all jamb from 4 $\frac{5}{8}$ " to 7 $\frac{3}{4}$ " (for drywall) and 4 $\frac{3}{4}$ " to 7 $\frac{7}{8}$ " (for masonry) using a single frame.

The frame material used in manufacturing is A-40 galvanized 16 gauge. Prime painted with two part epoxy baked on at the factory.

Three 7 gauge 4.5 x 4.5 hinge reinforcements for 6'8" and 7'0" heights. Four 7 gauge hinge reinforcements for 8'0" height frames. All locations are DKS standard. All hinge reinforcements are prepared to accept standard weight or heavy weight template hinges. The ASA strike reinforcement is 12 gauge material drilled and tapped to accept 12-24 screws.

The frame is prepared for silencer application.

The frame carries the 90 minute WHI mark as standard.

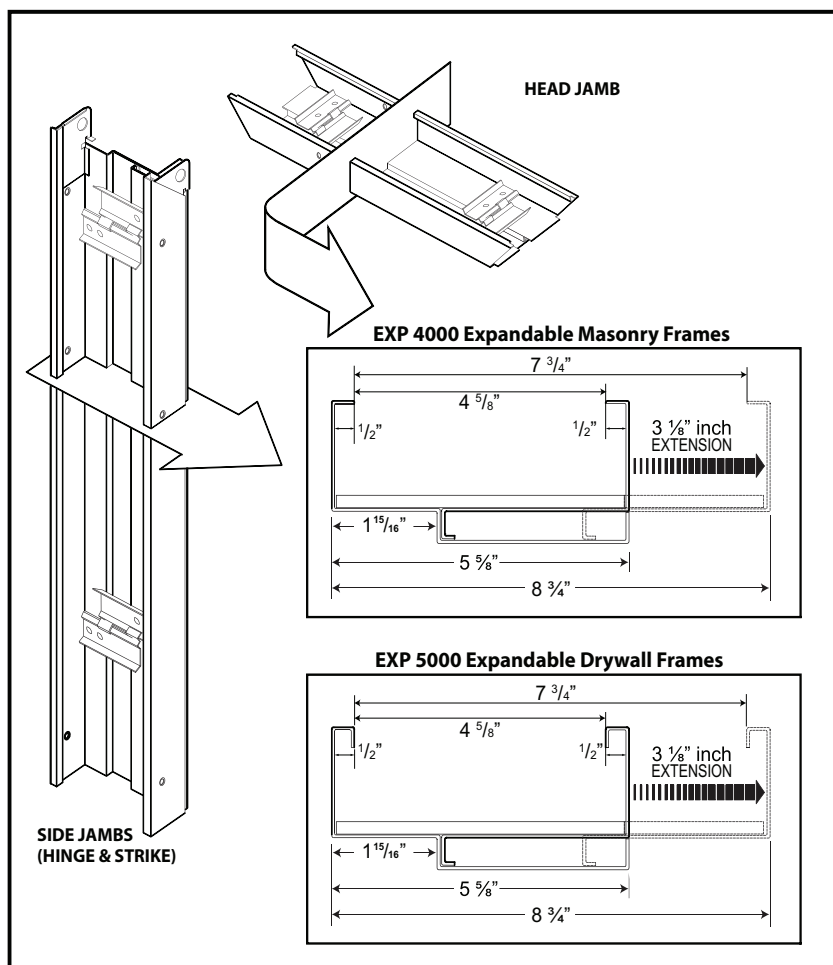
The EXP Frame is available in both DKS 4000 Series Masonry and 5000 Series Drywall configurations.



SLIDE RAILS



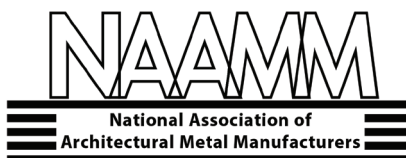
HINGE REINFORCEMENTS



DKS Steel Door & Frame Systems, Inc.

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Website: www.dksdoors.com
Email: sales@dksdoors.com





DOOR & FRAME ACCESSORIES

MULTI-PURPOSE ADJUSTABLE DOOR ANCHOR	HEAVY DUTY ADJUSTABLE DRYWALL ANCHOR (HDADWA)
	
DOOR SILENCER (DSM21)	REVERSIBLE FLUSH BOLT STRIKE W/ BACKING PLATE (FLUSHSTRK-2)
	
DEAD LOCK REINFORCEMENT PLATE (DBCONV-2)	CLOSER REINFORCEMENT (CR01)
	
DOOR FRAME DRIP CAP (CR44640)	
	

CHECK OUR NEW CATALOGUE FOR A COMPLETE LISTING OF DOOR AND FRAME ACCESSORY ITEMS

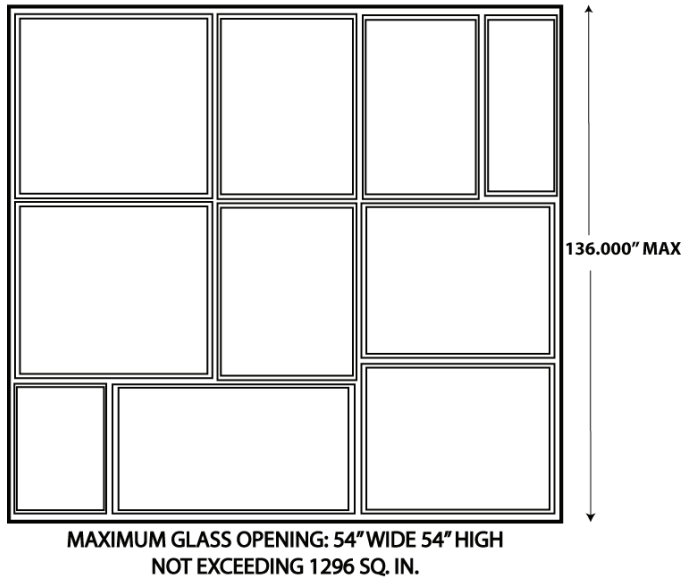


7500 Series Architectural Stick Components Sidelite, Transom, and Window Frames

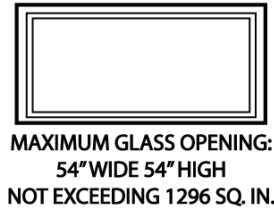
Fabrication Components

TYPE
Hinge Jamb 10'0", 6'8", & 7'0" locations
Strike Jamb 10'0", 6'8", & 7'0" locations
Hinge Mullion 10'0", 6'8", & 7'0" locations
Strike Mullion 10'0", 6'8", & 7'0" locations
Blank Mullion 10'0"
Blank Stick Material 10'0"

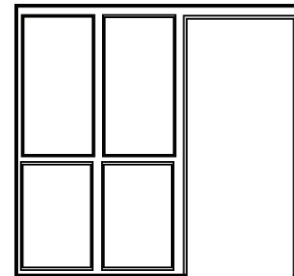
WINDOW FRAME



WINDOW FRAME

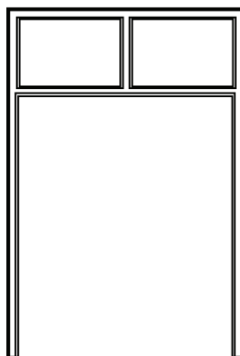


SIDELITE FRAME



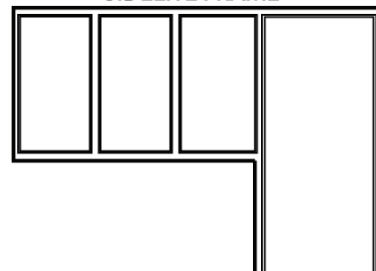
MAXIMUM GLASS OPENING 54" WIDE 54" HIGH
NOT EXCEEDING 1296 SQ IN.
MAXIMUM SINGLE DOOR OPENING 48" WIDE

TRANSOM FRAME



MAXIMUM GLASS OPENING 54" WIDE 54" HIGH
NOT EXCEEDING 1296 SQ IN.
MAXIMUM SINGLE DOOR OPENING 48" WIDE

SIDELITE FRAME



MAXIMUM GLASS OPENING 54" WIDE 54" HIGH
NOT EXCEEDING 1296 SQ IN.
MAXIMUM SINGLE DOOR OPENING 48" WIDE 96"



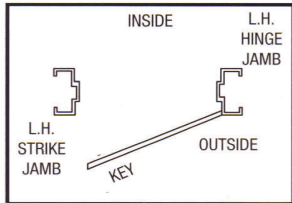


Door and Frame Handing Chart

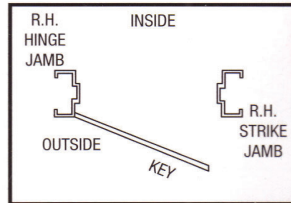
SINGLE SWING DOORS

When door swings towards you and hinges are on right side of the door – **Door is R.H.R. / Frame is L.H.**

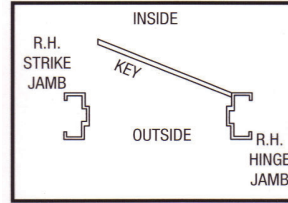
When door swings inside and hinges are on right side of the door – **Door is R.H. / Frame is R.H.**



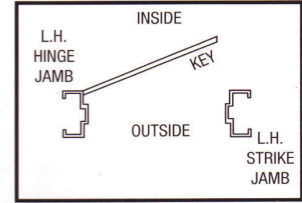
Right Hand Reverse Door
(Swing Out) Left Hand Frame



Left Hand Reverse Door
(Swing Out) Right Hand Frame



Right Hand Door (Swing In)
Right Hand Frame



Left Hand Door (Swing In)
Left Hand Frame

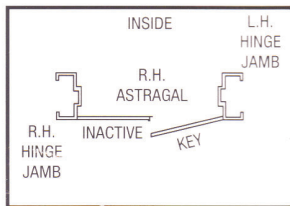
DOUBLE DOORS

When door leaf swing towards you and hinges are on the right side of active leaf –

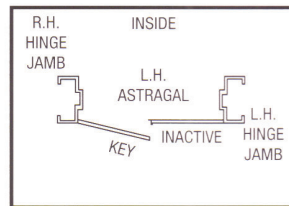
Door is R.H.R Active / Frame is L.H. Active

When door leaf swing inside and hinges are on the right side of active leaf –

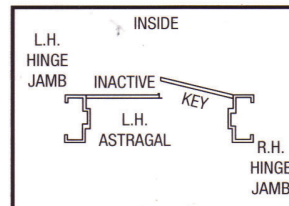
Door is R.H. Active / Frames is R.H. Active



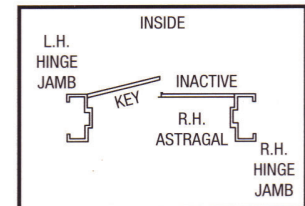
OUTSIDE
Pair of Doors – R.H.R. Active
(Swing Out)
Double Door Frame L.H. Active



OUTSIDE
Pair of Doors – L.H.R. Active
(Swing Out)
Double Door Frame R.H. Active



OUTSIDE
Pair of Doors – R.H. Active
(Swing In)
Double Door Frame R.H. Active



OUTSIDE
Pair of Doors – L.H. Active
(Swing In)
Double Door Frame L.H. Active

Warehouse Locations

California

DKS Steel Door & Frame Systems Inc.

2142 S. Tubeway Avenue, Commerce, CA 90040

Tel: (323) 888-7763; Fax: (323) 888-0063

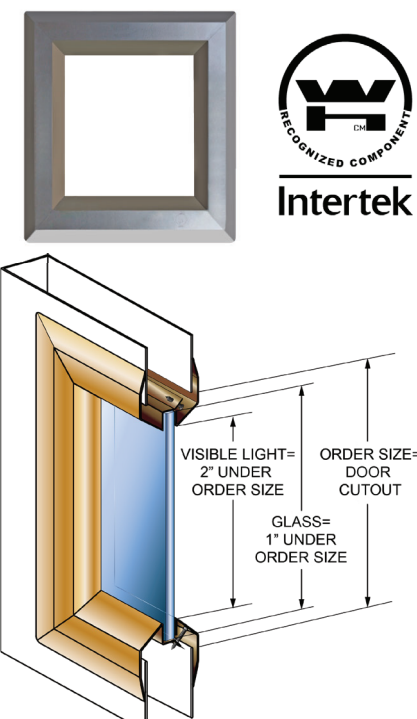
Email: sales@dksdoors.com; Website: www.dksdoors.com

Arizona	Texas		Pennsylvania
DKS Arizona Warehouse 1725 W. Williams Drive, Suite 14 Phoenix, AZ 85027 Tel: (602) 698-7779 Fax: (480) 383-6353 Email: sales@SWOpeningSolutions.com	DKS Arlington Texas SSG Texas 2020 Exchange Drive Arlington, TX 76011 Tel: (817) 275-3070 Fax: (817) 275-3068 Email: gregshuck@ssg-texas.com Website: www.ssg-texas.com	DKS Houston Texas SSG Texas 423 Blueberry Houston, TX 77018 Tel: (817) 275-3070 Fax: (817) 275-3068 Email: gregshuck@ssg-texas.com	DKS Pennsylvania Warehouse Tab Industries, LLC 2525 North 12th Street Reading, PA 19605 Tel: (610) 921-0012 Fax: (610) 921-0014 Email: tbrizek@tabindustries.com Website: www.tabindustries.com

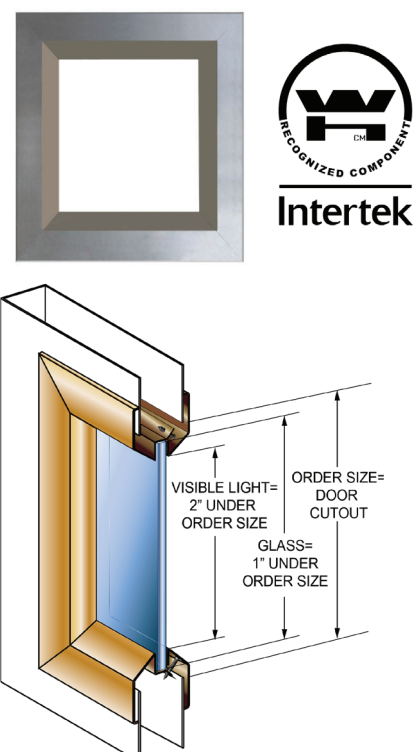


20-180 Minute Fire-Rated Steel Vision Kits*

SVL , Vision Lite Low Profile

ILLUSTRATION	SPECIFICATIONS
	<p>For use in fire rated door applications under positive and neutral pressure. Intertek testing certification in compliance to NFPA 252 (2000), UL 10C (2009), CAN / ULS104 (2010), NFPA (201) and CSI CODE 0870 00.</p> <p>Specifications:</p> <ul style="list-style-type: none"> - Low Profile Beveled Vision Lite - 20 Gauge Cold Rolled Steel - Mitered welded corners with counter sunk mounting holes - Single side attaching with matching mounting screws included - For use with $\frac{3}{16}$" to $\frac{1}{4}$" glass thickness - Designed for use with $1\frac{3}{4}$" doors only - Baked on powder coat finish - Color: Standard Bronze; also available in Prime Coat (in selected sizes only) - Other finishes, see color chart on page 14. - Fastener: # 8 x $\frac{7}{8}$" flathead phillips head SMS <p>Kit Options:</p> <ul style="list-style-type: none"> - Also available as a KIT or bundle which comes with the Frame, Glass and Glazing Tape. - Available glass types are Non-Fire Rated Tempered ($\frac{1}{4}$"), Fire Rated PROTECT3™ Wired Safety ($\frac{1}{4}$") and Pyran® Platinum F Glass ($\frac{3}{16}$") <p>Notes:</p> <ul style="list-style-type: none"> - Order size is equal to opening size - Visible vision opening is 2" under order size - Glass size dimension is 1" under complete order size - Follow all door manufacturer's instructions for use and installation of all products <p>* Refer to price list for list of fire rated sizes * Custom sizes are available. See price list.</p>

VL , Vision Lite Standard Profile for $\frac{3}{16}$ " to $\frac{1}{4}$ " Thick Glass Frames
10VL , Vision Lite Standard Profile for 1" Thick Glass Frames

ILLUSTRATION	SPECIFICATIONS
	<p>For use in fire rated door applications under positive and neutral pressure. Intertek testing certification in compliance to NFPA 252 (2000), UL 10C (2009), CAN/ULS104 (2010), NFPA (201) and CSI CODE 0870 00.</p> <p>Specifications:</p> <ul style="list-style-type: none"> - Standard Profile Beveled Vision Lite - 20 Gauge Cold Rolled Steel - Mitered welded corners with counter sunk mounting holes - Single side attaching with matching mounting screws included - For use with $\frac{3}{16}$" to $\frac{1}{4}$" glass thickness - Also available for 1" glass thickness (10VL Series) - Designed for use with $1\frac{3}{4}$" doors only - Baked on powder coat finish - Color: Standard Bronze; also available in Prime Coat (in selected sizes of VL only) - Other finishes, see color chart on page 14. - Fastener: # 8 x $\frac{7}{8}$" flathead phillips head SMS <p>Kit Options:</p> <ul style="list-style-type: none"> - Also available as a KIT or bundle which comes with the Frame, Glass and Glazing Tape. - Available glass types are Non-Fire Rated Tempered ($\frac{1}{4}$"), Fire Rated PROTECT3™ Wired Safety ($\frac{1}{4}$") and Pyran® Platinum F Glass ($\frac{3}{16}$") <p>Notes:</p> <ul style="list-style-type: none"> - Order size is equal to opening size - Visible vision opening is 2" under order size - Glass size dimension is 1" under complete order size - Follow all door manufacturer's instructions for use and installation of all products <p>* Refer to price list for list of fire rated sizes * Custom sizes are available. See price list.</p>



CAL-ROYAL PRODUCTS, INC. DKS DOOR & FRAME SYSTEMS, INC.

PAINT COLORS FOR LITES

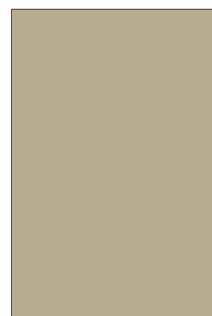
Cal-Royal Lites are painted using a VOC-free (volatile organic compound). Our electrostatic painting process is very efficient enabling paint to be attracted to all exposed surface areas of the metal. This method yields a continuous coat of paint both inside and outside of the frame providing protection against moisture and dust, resulting in a longer life usage.



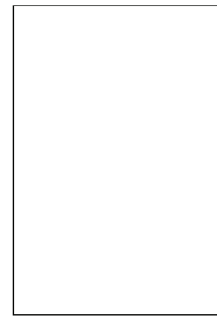
Mineral Bronze (B)



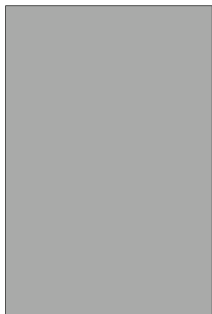
Sand (S)



Brass (BRA)



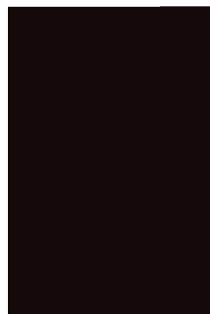
White (W)



Gray (G)



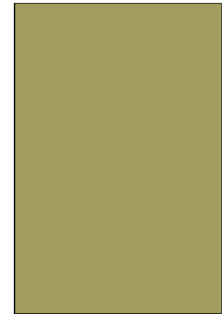
Silver (SI)



Flat Black (FBK)



SC Beige (SB)



AMS Beige (AB)

All Colors Shown are Available on Painted Products at No Additional Charge.

Most Stocked Warehouse Items are in Mineral Bronze or Gray.

Lead Time & Samples of Above Colors Available Through Customer Service:(323) 888-6601

Note: The colors shown above are similar to, but not exactly the painted colors.





Tempered, Pyran and Wire Shield

Glass for Low & Standard Profile Lite Kits

Tempered Glass (TEMP)

- Clear wire free glass recommended for non-fire rated applications
- Heat treated clear safety glass that breaks into small particles. Glass cannot be cut after manufacturing.
- Thickness: 1/4" (6mm)
- Light transmission: 86% approx
- Minimum size: 2" x 2"
- Maximum sheet size: 88" x 118"
- Fire Rating: Non-Fire Rated

WireShield (WS)

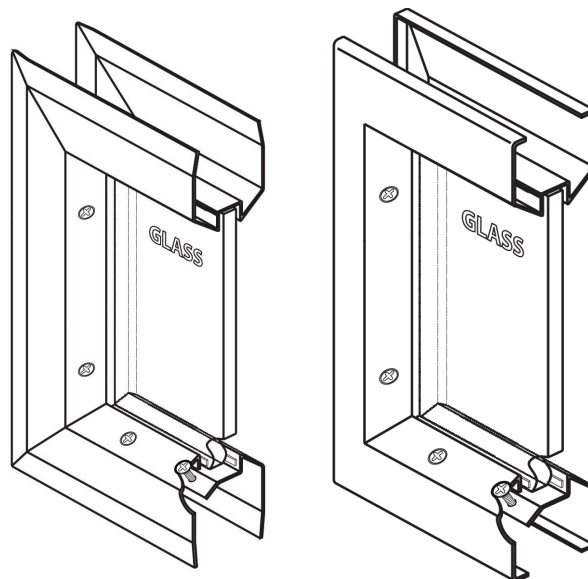
(PROTECT3™ Wired Safety Glass, Fire-Rated)

- Fire-Rated up to 90 minutes with hose stream
- UL classified and UL labeled
- Impact-Safety rated to ANSI Z97.1 and CPSC 16CFR1201 CAT I and II
- Passes 400 ft-lb impact tests
- Annealed single glazing with safety film applied to one side
- Passes air blast testing - minimum Level 3 @ 4.0PSI
- Embedded 3/4" x 3/4" wire mesh
- Light Transmission: 86% approx
- Thickness: 1/4" (6 mm)
- Minimum size: 4" x 4"
- Maximum sheet size: 36" x 84"

Pyran (PPF)

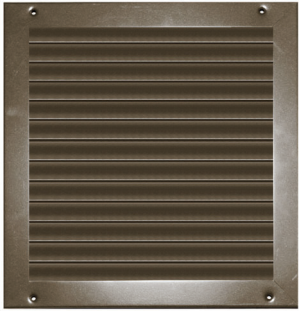

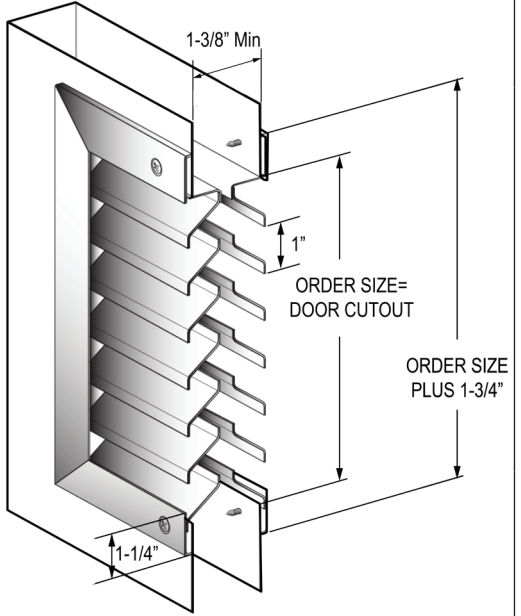
(PYRAN® PLATINUM F, Fire & Safety Rated)

- Fire-Rated up to 90 minutes (180 minutes in doors) with required hose stream test
- Fire and Safety-Rated Glass Impact / Safety Rated to ANSI Z97.1 and CPSC 16CFR1201 CAT II
- Thickness: 3/16" (5mm). Weight: 2.5 lbs / ft²
- UL labeled standard, 3/16" thick glass ceramic.
- Surface applied heavy duty safety film. Install in fire listed and labeled vision lite frames.
- Light transmission: 80% approx.
- Minimum size: 4" x 6"
- Maximum sheet size: 43" x 77"



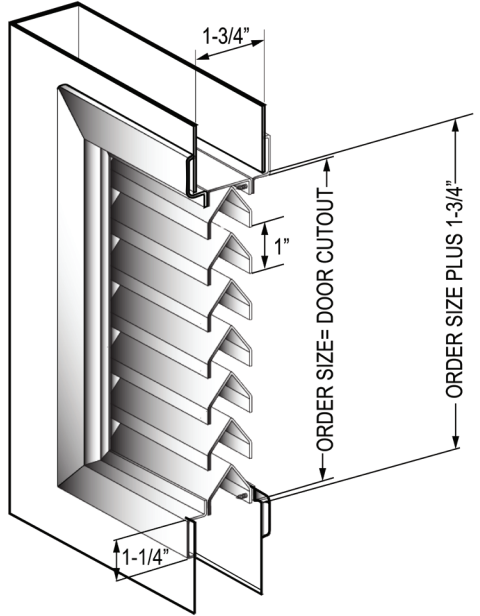


LISTINGS	Product	Rating	Application	Max Sq In (in²)	Max Width (in)	Max Height (in)	Stop Height (in)
WS	PROTECT3™ SAFETY WIRED GLASS (WireShield)	Up to 45 min	Doors, Metal	2856	34	84	5/8
		Up to 90 min	Doors, Metal	552	12	46	5/8
		Up to 60 min	Doors, Wood	960	12	80	5/8
		Up to 45 min	Window and Sidelites	4608	48	96	5/8
		Up to 45 min	Transom Lites	3456	96	36	5/8
PPF	Platinum F	Up to 90 min	Other than doors	3422	76	76	5/8
		Up to 90 min	Doors (Non-Temp Rise)	2736	36	76	5/8
		180 min	Doors	100	12	33	1/2

**90 Minute Fire-Rated Steel Louvers*****YLV, Divided Reverse "Y" Blade, Inverted Louvers**

ILLUSTRATION	SPECIFICATIONS	DIMENSIONS
 	<p>For use in fire-rated door applications under positive and neutral pressure Intertek testing certification in compliance to NFPA 252 (2000), UL 10C (2009), NFPA 252 (2012), CSI CODE 08 90 00 Louvers and Vents</p> <p>Specifications:</p> <ul style="list-style-type: none"> - 18 Gauge cold rolled steel frame and blades - Mitered welded corner frame construction - Divided row "Y" blades spaced at 1" increments with blocked vision design - Counter sunk mounting holes with screws for each side of doors - Minimum door size thickness 1 3/8" - Baked on powder coat finish - Color: Standard Bronze - Fasteners: Phillips pan head screw # 8 x 3/4" <p>Notes:</p> <ul style="list-style-type: none"> - Order size equal to opening size - Follow all door manufacturer's instructions for use and installation of all louver products - Optional Insect screen, see price list * Refer to pricelist for list of fire rated sizes 	

VLV, Inverted Y-Blade Louvers

ILLUSTRATION	SPECIFICATIONS	DIMENSIONS
 	<p>For use in fire rated door applications under positive and neutral pressure Intertek testing certification in compliance to NFPA 252 (2000), UL 10C (2009), NFPA 252 (2012), CSI CODE 08 90 00 Louvers and Vents</p> <p>Specifications:</p> <ul style="list-style-type: none"> - 18 Gauge cold rolled steel frame and blades - Mitered welded corner frame construction - Reverse "Y" blades are frame supported at 1" increments, with blocked vision design - Single side mounting for non-corridor exposure with fastening screws included - Designed for use on 1 3/4" doors only - Baked on powder coat finish - Color: Standard Bronze; also available in Prime Coat (in selected sizes only) - Fasteners: Phillips pan head screw # 8 x 3/4" <p>Notes:</p> <ul style="list-style-type: none"> - Order size equal to opening size - Follow all door manufacturer's instructions for use and installation of all louver products - Optional Insect screen, see price list * Refer to pricelist for list of fire rated sizes 	

**90 Minute Fire-Rated Fusible Link Louvers****FLLV, Adjustable Fusible Link Louvers**

Adjustable Fusible Link Louvers are recommended for use in rooms where ventilation is needed and at the same time isolating the room whenever fire is present. When louver is exposed to heat at 165°F, the fusible link trips and the spring loaded louver blades shut to form an air tight fire and smoke seal.

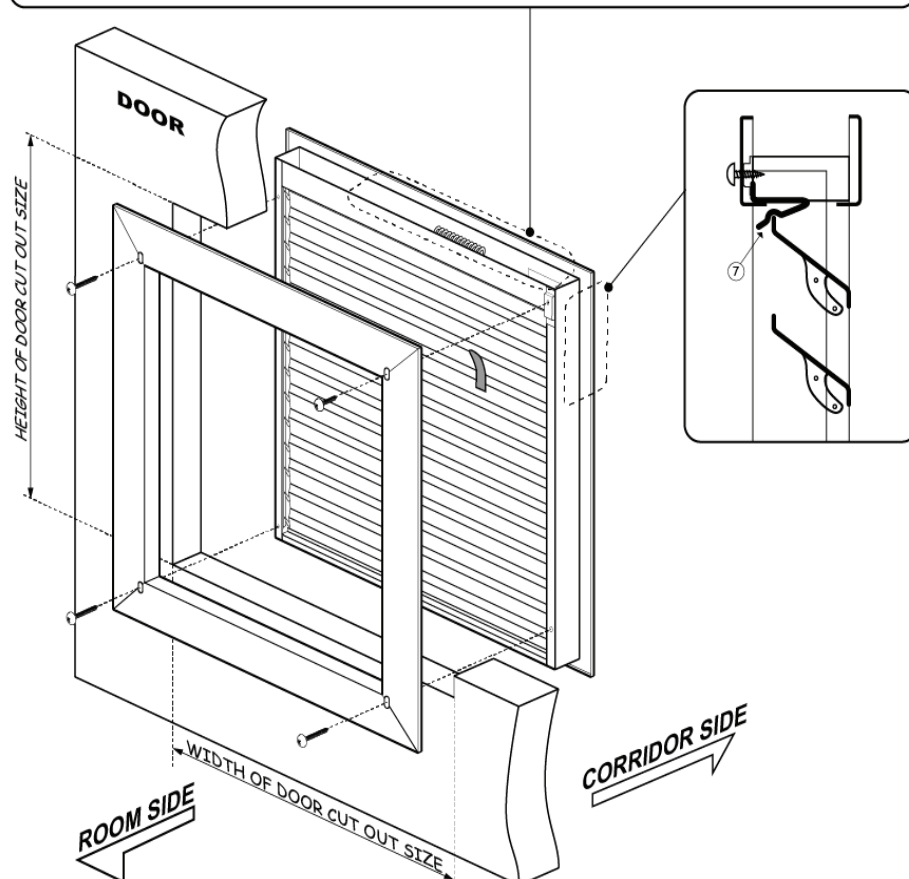
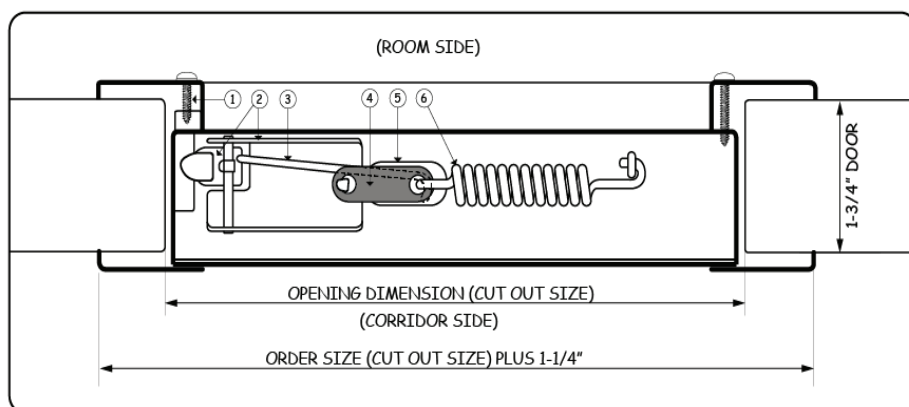
WHI Listing Mark with a 90 Minute Fire Rating is stamped on the frame of the louvers.

Installation is easy. No need to drill holes for fasteners. All screws are mounted on the room side leaving the corridor side free of fasteners for security purposes.

Fuses are replaceable.



Intertek



- 1 Mounting Screws - # 8 phillips head (3 x 3/4" LG & 1 x 1/2" LG)
- 2 Rocker Arm, Closing Bar and housing
- 3 "S" Hook - .080" Cadmium plated steel
- 4 Fusible link - Design temperature 165° F max
- 5 Heat opening - 1/2" x 1"
- 6 Tension spring - 3" LG x 1/2" dia x .063" thick Cadmium plated steel.
- 7 Flat Spring Clip

Standard Features:

Material: 16 Gauge CRS Frame & Louver Blades

Door: for 1 3/4" Doors only

Fasteners: 3 x 3/4" LG & 1 x 1/2" LG

Finish: **Standard Bronze**

Free Flow Area: 45% free

Construction:

- Welded & mitered corners
- Adjustable blades of 16-gauge CRS
- Cadmium plated steel rivets
- Cadmium plated steel tension spring
- 1 9/16" deep louver assembly
- Optional Insect screens, see price list



U.S. GREEN BUILDING COUNCIL LEED RATING STATEMENT

In accordance with our current records of LEED rating systems for applicability to architectural hollow metal doors and frames, we hereby certify the following:

Applicable LEED Programs and Credits:

- Recycled Content (Cold Rolled Steel)

DKS DOOR SYSTEMS Cold Rolled Steel Product Lines	Post-Consumer Recycled Content*	Pre-Consumer Recycled Content**	Total LEED Recycled Content Percentage
1000/1100/1200/1300/1400/1500/ 1600/1700/1800/1900/2000/6000/ 9000 DOOR SERIES	36.8%	6.6%	40.1%
3000/4000/4500/5000/7000/ 75000-78000 FRAME SERIES	36.8%	6.6%	40.1%

- Recycled Content (Galvanized Steel)

DKS DOOR SYSTEMS Galvanized Product Lines	Post-Consumer Recycled Content*	Pre-Consumer Recycled Content**	Total LEED Recycled Content Percentage
1000/1100/1200/1300/1400/1500/ 1600/1700/1800/1900/2000/6000/ 9000 DOOR SERIES	22.7%	2.4%	23.9%
3000/4000/4500/5000/7000/ 75000-78000 FRAME SERIES	22.7%	2.4%	23.9%

*Recycled content defined in accordance with industry standards.

**Pre-consumer recycled content refers to waste material that is immediately placed back into the production cycle. Waste materials generated by the production of these products are collected and shipped off site where it then reenters the recycle stream.



TERMS and CONDITIONS

1. All published prices of DKS materials are shown at list price subject to discount for DKS approved vendors. All taxes by any governmental agency are in addition to the sale price of the material and are the responsibility of the approved purchasing vendor. All prices are subject to change without notice. Prices given are F.O.B. DKS warehouse at Commerce, California, and does not include freight or special handling services.
2. All orders are subject to availability and may be cancelled by the ordering party within 36 working hours following notification of receipt. All orders are considered individual transactions and must be accompanied by a valid purchase order issued by the customer. A minimum \$75.00 charge will be applied for any changes made to an existing order.
3. Loss or damage of material conveyed to the customer by use of public cartage or carrier is the responsibility of the consignee (customer). Materials must be inspected by the consignee upon delivery and any damage found **MUST BE NOTED** on the Bill of Lading/Proof of Delivery RECEIPT. Filing or notification of freight claims against public conveyance is the obligation of the customer.
4. Return of Merchandise: Claims for shortages and/or incorrectly filled orders must be filed with DKS Steel Door & Frame Systems, Inc. within 10 days of receipt of material. Price adjustments must also be made in writing to DKS within 30 days from receipt of invoice. No returned goods will be accepted without written approval from DKS. Credit will be based upon written authorization by DKS. Such returns must be prominently marked with the return goods authorization number and shipped prepaid. Returns, if approved, are subject to a minimum restocking charge of 20% for unopened stock product and must be received in new material condition. Non stock materials and special orders are not returnable. Under no circumstances will DKS accept liability for incidental or consequential damages. Charge-backs will not be allowed. No cash refund given, exchange or replacement only.
5. Credit terms for all materials invoiced to the customer are 1% discount – 15 days, net 30 days, without hold back or retainage.
6. DKS Material Warranty: DKS doors and frames shall be warranted by manufacturer for a period of one year for all cold rolled prime painted products. Galvanized prime painted products shall be warranted for a period of 10 years. For either product, the warranty begins from date of first delivery from the manufacturer. The warranty is based upon the product being used with the application of hardware for which it was designed and that standard industry recommendations for installation, maintenance, and use are followed; including but not limited to, painting, adjustment, and normal use. This warranty is limited to the replacement or repair at the option of the manufacturer.
7. **AUTHORITY OF TERMS AND CONDITIONS:** The terms mentioned herein are the only terms DKS will honor, and any exceptions must be approved and confirmed by an officer of DKS Steel Door & Frame Systems, Inc. Terms and Conditions of buyer's purchase orders will not be honored unless an agreement is reached in writing beforehand. DKS has the right to refuse credit to anyone, or has the right to refuse to fulfill any orders. No representations, arrangements or agreements not appearing on the order shall be binding upon DKS.

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DKS STEEL DOOR & FRAME SYSTEMS, INC.

2142 S. TUBEWAY AVENUE CITY OF COMMERCE, CA 90040

TEL: (323) 888-7763 ♦ FAX: (323) 888-0063

CREDIT APPLICATION

DATE: _____

Company Name

BILLING ADDRESS: _____

CITY: _____ STATE: _____ ZIP: _____

Shipping Address

CITY: _____ STATE: _____ ZIP: _____

PHONE: _____ FAX: _____

Type of Business: _____ Years at present location: _____

Type of Organization

- ☐ Private Corporation ☐ Partnership ☐ Public corporation
☐ Individual ☐ Other _____

Principals

Email address _____

NAME	POSITION	HOME ADDRESS	PHONE#

Bank Reference

Bank: _____ Account # _____

Address: _____ Phone # _____

Trade References

(Minimum of 3 With fax #)

NAME	ADDRESS	PHONE#	FAX#

Credit Limit Requested

NEED MONTHLY STATEMENT: ☐ YES ☐ NO

In making this application for credit, the customer agrees to pay all invoices within 30 days from date of invoice and to pay a service charge of 1.5% per month, which is an annual percentage rate of 18% on all overdue balances. In the event a suit is necessary to collect any amount, the customer agrees to pay the seller's reasonable attorney fees and costs including attorneys fees for appeal.

Signature

Title: _____ Date: _____

Office use only

Credit limit \$		Account #	
Date approved:		CR#	
Signature:		Discount:	
Reps Signature		Date	

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