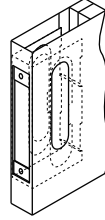




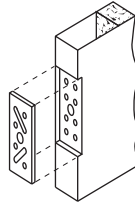
Standard Features

- ◆ 16 and 18 Gauge Doors
- ◆ Cold Rolled or Galvanized Steel
- ◆ Tight Corner Seam
- ◆ Full Body Polystyrene Core or Honeycomb Core
- ◆ Non-Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Reversible
- ◆ 16-Gauge Flush Top Cap - Galvanized Standard / Heavy Duty
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 250.4 and ANSI 250.8

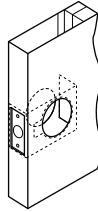
Typical Hardware Preparations



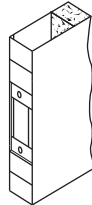
ANSI / SDI A115.1 "MB" (MORTISE)



NON-HANDED HINGE

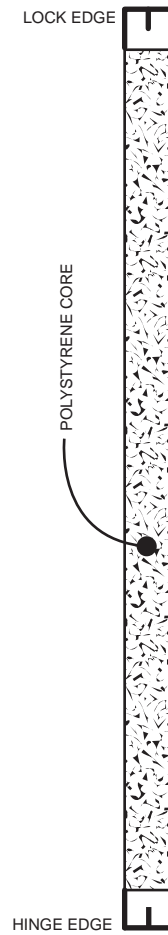


ANSI / SDI A115.2 "C" (BORED)

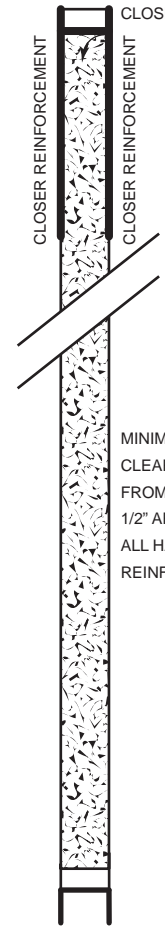


UNIVERSAL STRIKE A115.1 "U"

Sections



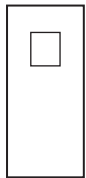
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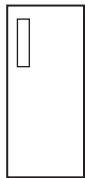
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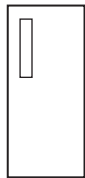
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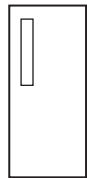
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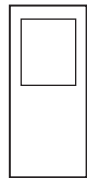
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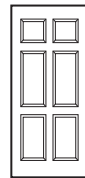
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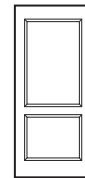
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HG



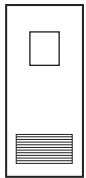
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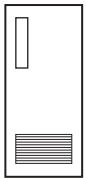
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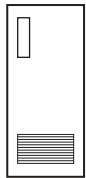
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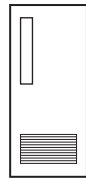
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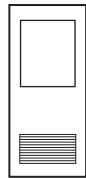
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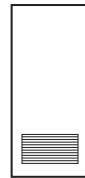
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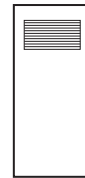
N3LI



GLI



LI



TLI



L2

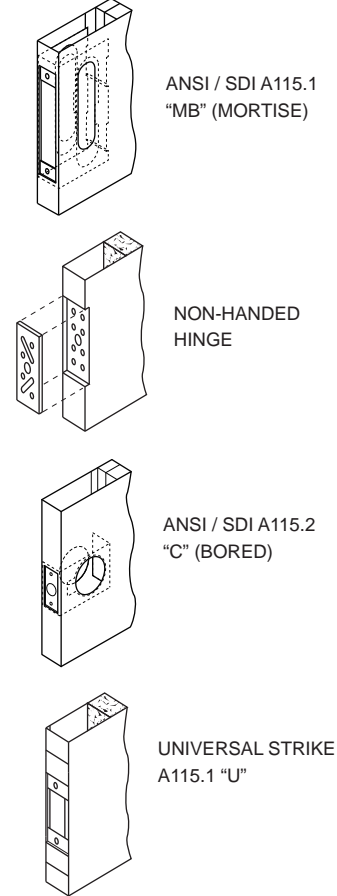




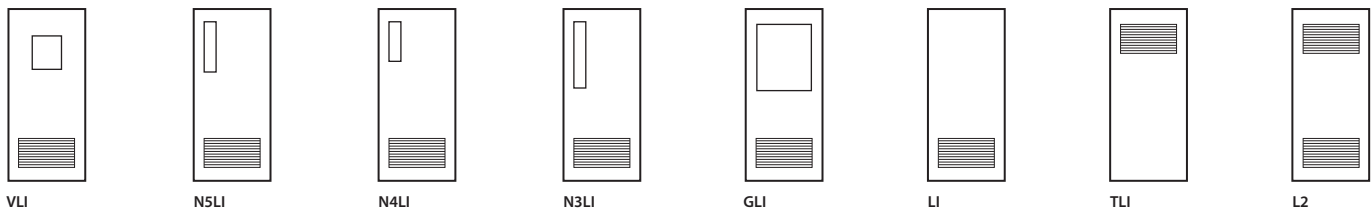
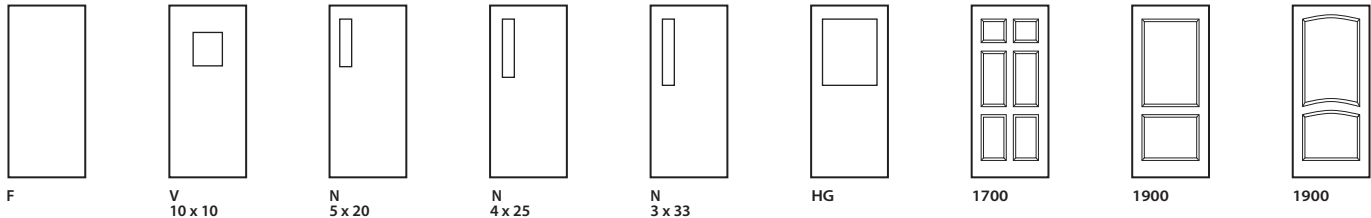
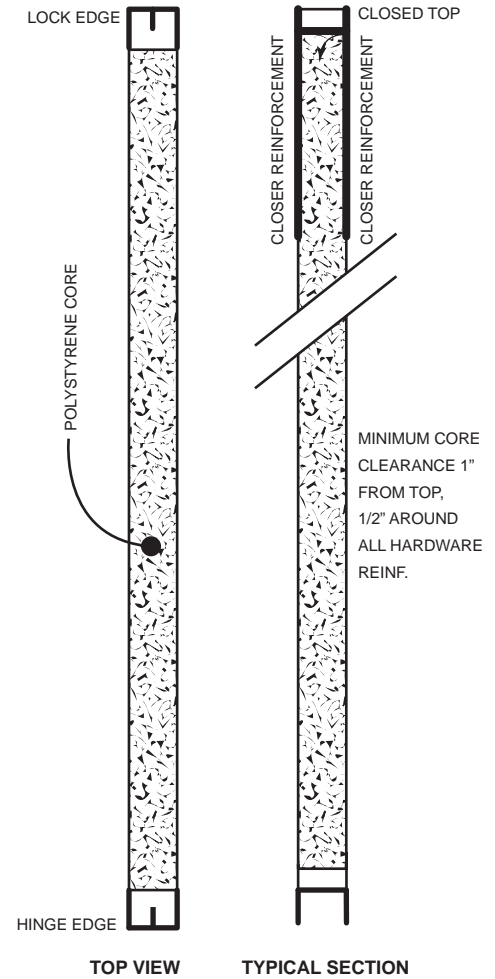
Standard Features

- ◆ 20-Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Polystyrene Core
- ◆ Non- Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Reversible
- ◆ 16-Gauge Flush Top Cap - Galvanized Standard / Heavy Duty
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 250.4 and ANSI 250.8

Typical Hardware Preparations



Sections

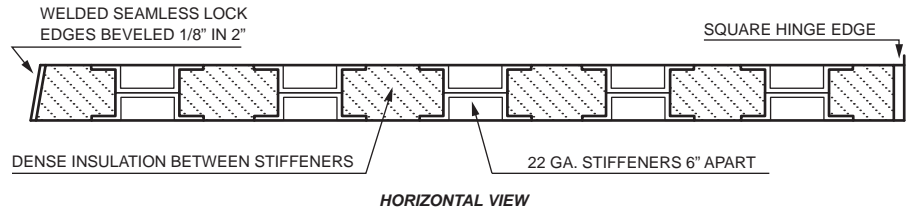




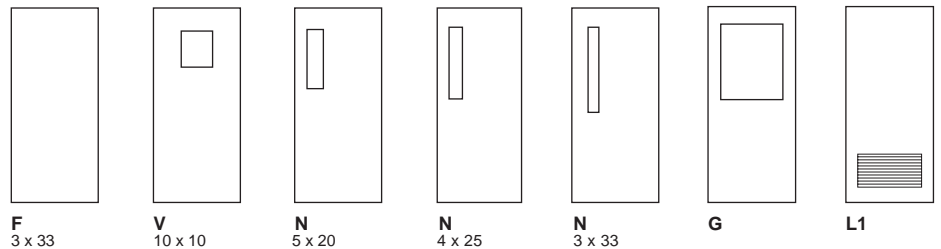
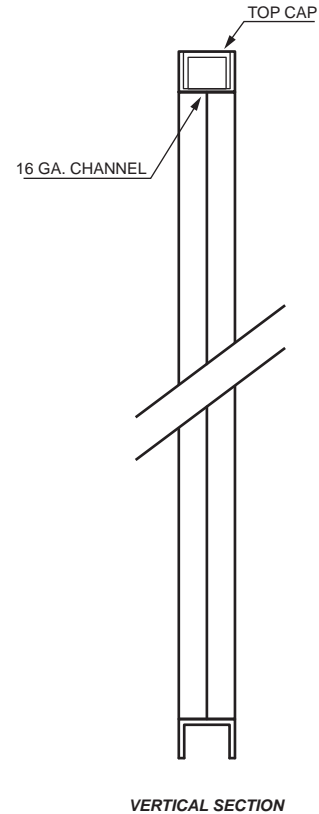
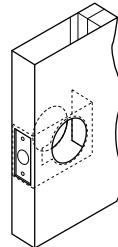
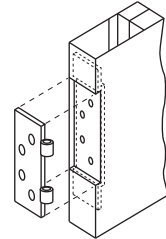
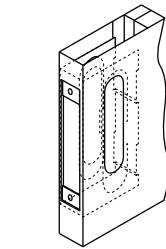
Standard Features

- ◆ 18-Gauge Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ 22 Gauge Vertical Stiffeners on 6-inch Centers Hat Shaped
- ◆ Fiberglass Insulation Filled Cavities 1-5/8" thick 1.5 lb.cu.ft
- ◆ Beveled Strike Edge, Square Hinge Edge
- ◆ 7-Gauge Hinge Reinforcement- Standard / Heavy Duty Design
- ◆ 16-Gauge Top Cap
- ◆ 16-Gauge Inverted Bottom Cap
- ◆ 14-Gauge Lock Reinforcement
- ◆ 12-Gauge Closer Reinforcement
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ Approved for Double Egress Use
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 240.4 and ANSI 250.8

Sections



Typical Hardware Preparations

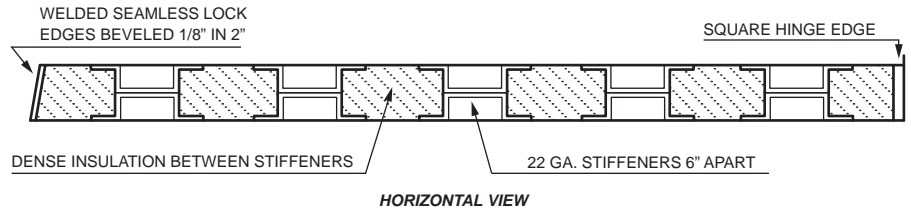




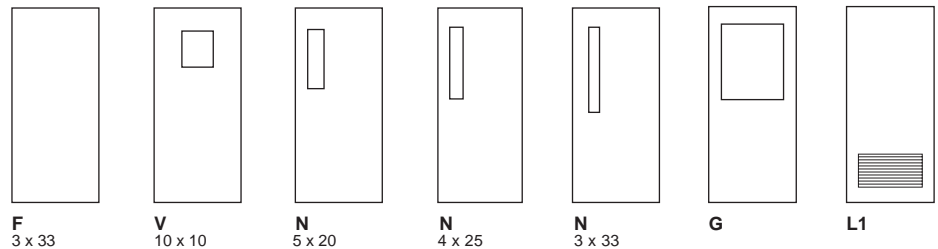
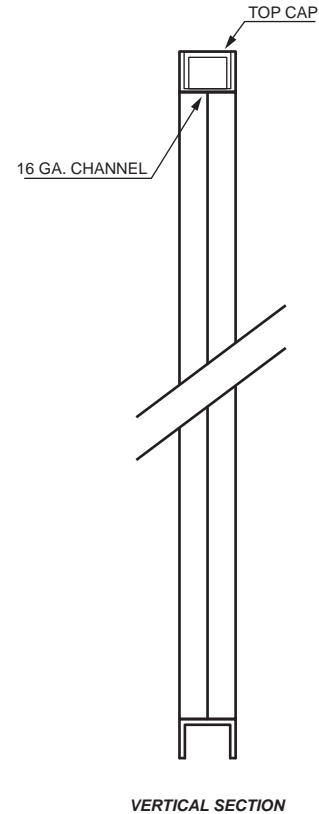
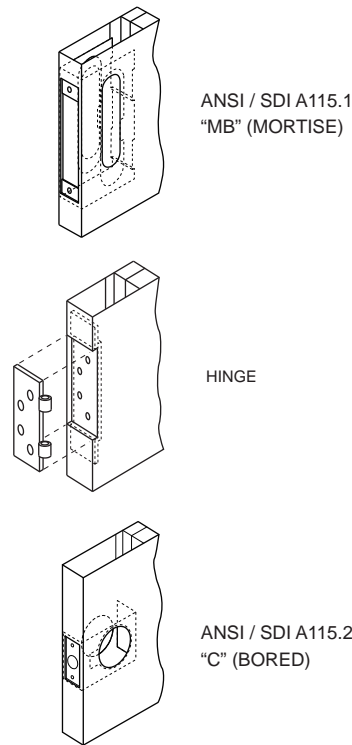
Standard Features

- ◆ 16-Gauge Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ 22 Gauge Vertical Stiffeners on 6-inch Centers Hat Shaped
- ◆ Fiberglass Insulation Filled Cavities 1-5/8" thick 1.5 lb.cu.ft
- ◆ Beveled Strike Edge, Square Hinge Edge
- ◆ 7-Gauge Hinge Reinforcement- Standard / Heavy Duty Design
- ◆ 16-Gauge Top Cap
- ◆ 16-Gauge Inverted Bottom Cap
- ◆ 14-Gauge Lock Reinforcement
- ◆ 12-Gauge Closer Reinforcement
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ Approved for Double Egress Use
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 240.4 and ANSI 250.8

Sections



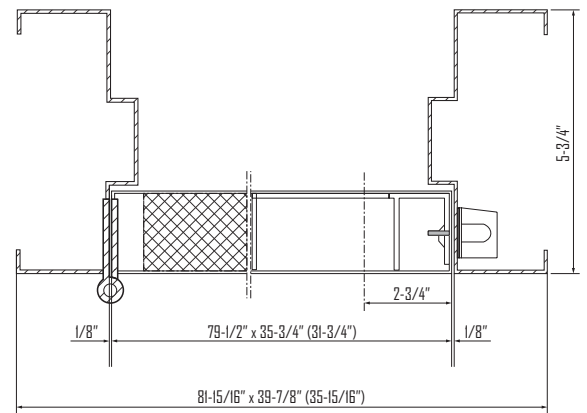
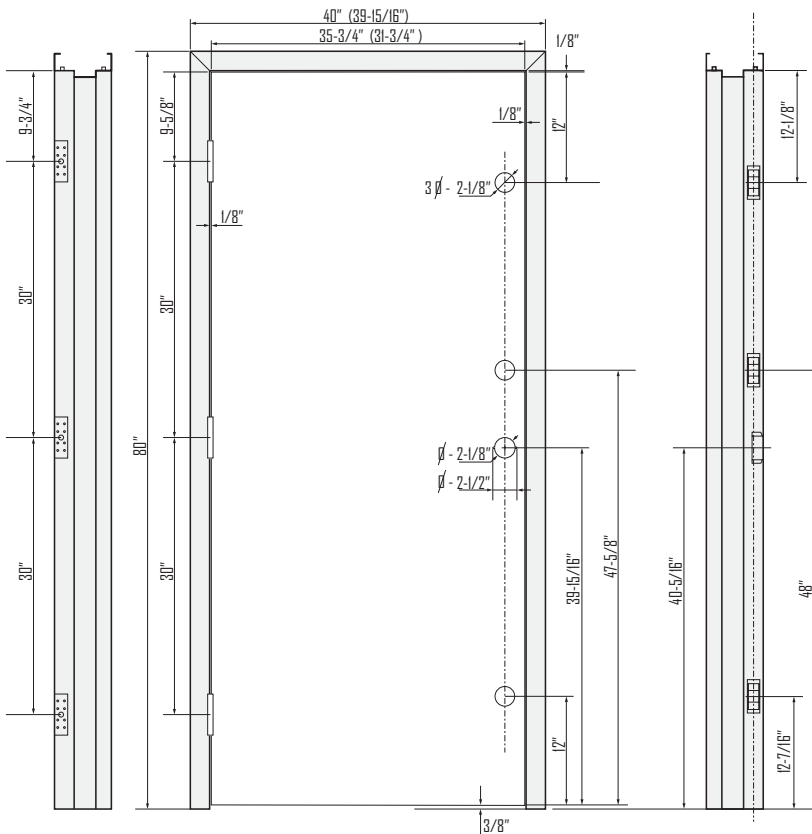
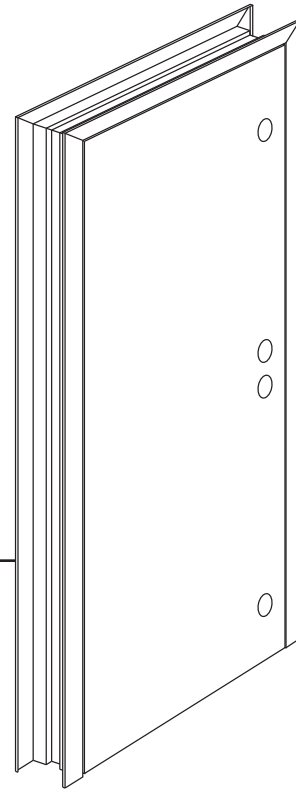
Typical Hardware Preparations





Standard Features

- ◆ 14 Gauge Door
- ◆ 12 Gauge Frame
- ◆ 161 Prep and 3 Deadbolt Preps
- ◆ Polystyrene Core
- ◆ 2-3/4" Backset
- ◆ 3/8" Undercut
- ◆ 4-1/2" x 4-1/2" Heavy Duty Hinge Prep
- ◆ DKS Steel Door & Frame Locations





Standard Features

- ◆ 16 and 18 Gauge Doors
- ◆ Cold Rolled or Galvanized Steel
- ◆ Tight Corner Seam
- ◆ Full Body Polystyrene Core
- ◆ Non-Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ Continuous 7-Gauge Channel Hinge Reinforcement Set at Heavy Duty Depth - Full Height
- ◆ 14-Gauge, 10-inch Lock Face Reinforcements
- ◆ 16-Gauge Flush Top Cap
- ◆ 16-Gauge Inverted Bottom Cap
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Remove Skin at Desired Locations for Hinge Size - Template, Drill and Tap, Apply Reversible Hinge Shim

Door Construction Reinforcement Detail

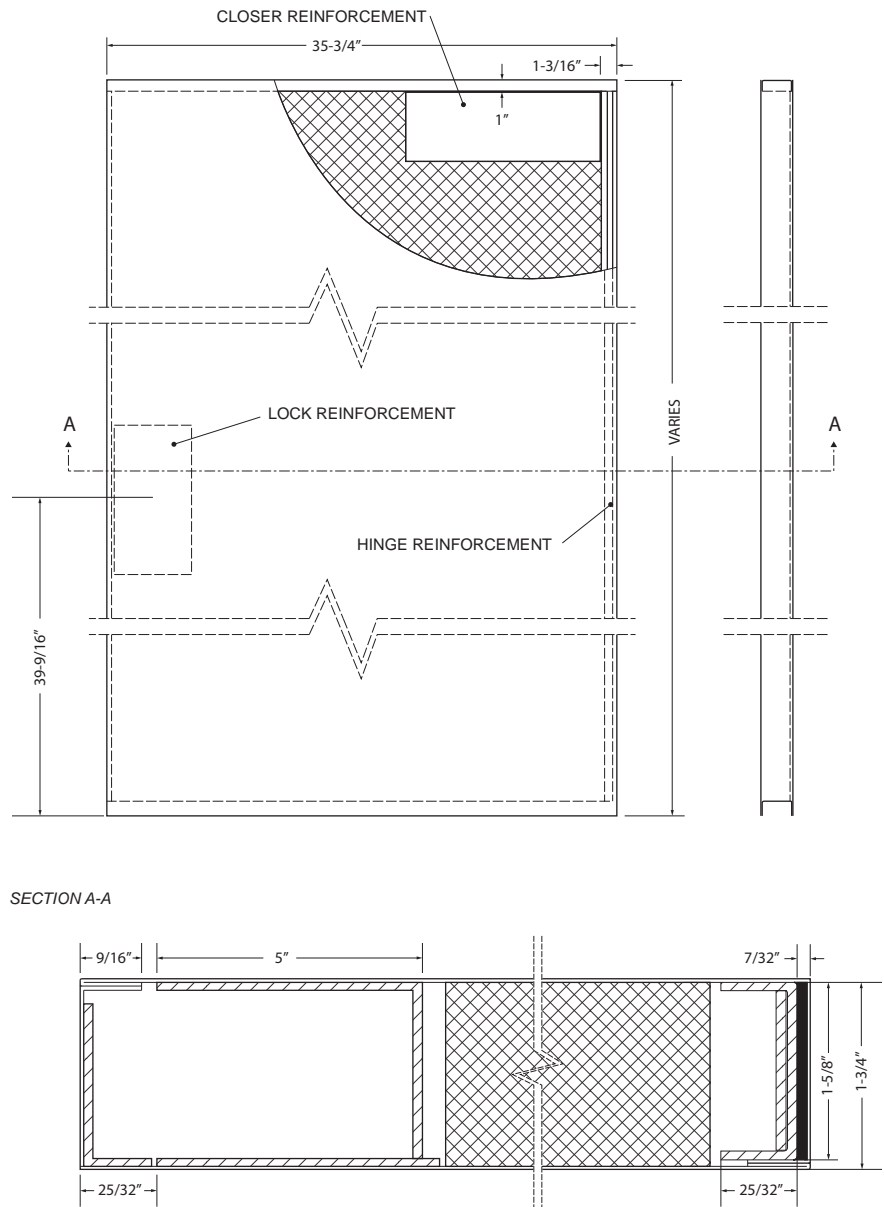


ILLUSTRATION NOT TO SCALE

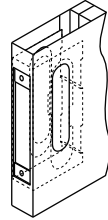




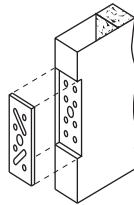
Standard Features

- ◆ 16-Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Polystyrene Core
- ◆ Non-Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Reversible
- ◆ 16-Gauge Flush Top Cap - Galvanized Standard / Heavy Duty
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 250.4 and ANSI 250.8

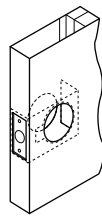
Typical Hardware Preparations



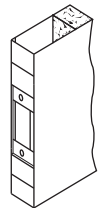
ANSI / SDI A115.1 "MB" (MORTISE)



NON-HANDED HINGE

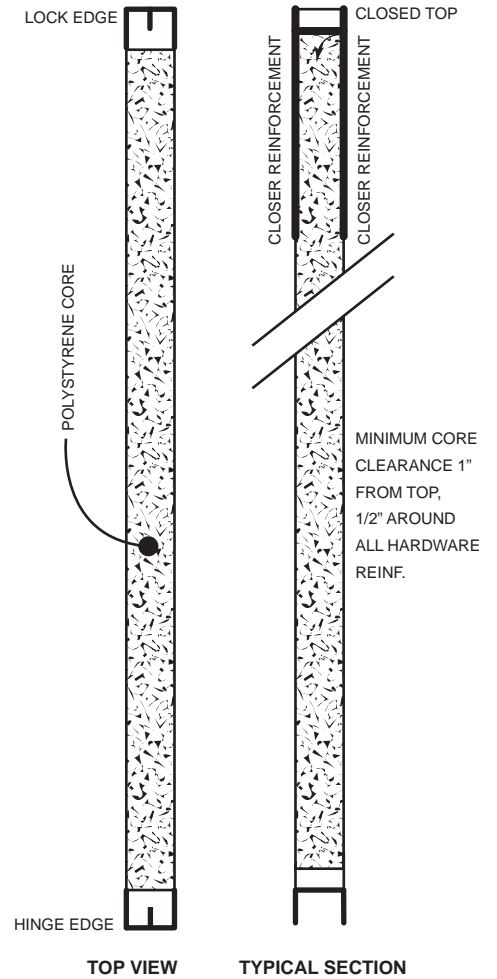


ANSI / SDI A115.2 "C" (BORED)

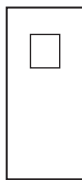


UNIVERSAL STRIKE A115.1 "U"

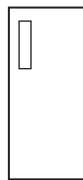
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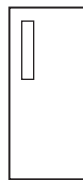
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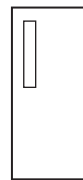
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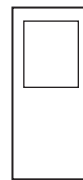
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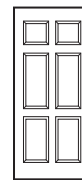
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N
3 x 33



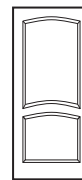
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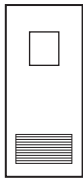
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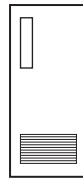
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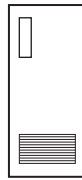
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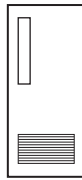
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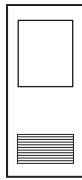
N5LI



N4LI



N3LI



GLI



LI



TLI



L2

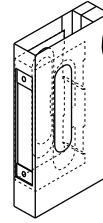




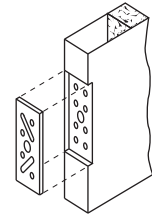
Standard Features

- ◆ 18 and 20 Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Polystyrene Core
- ◆ Non-Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Standard / Heavy Duty
- ◆ 16-Gauge Flush Top Cap - Galvanized
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ ADA 10 inch Minimum Bottom Rail
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ STC Rated 28, Model 32-1700 STC Rated 32
- ◆ Meets or Exceeds Standards for ANSI 250.4 and ANSI 250.8

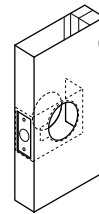
Typical Hardware Preparations



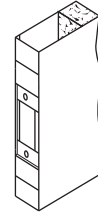
ANSI / SDI A115.1 "MB" (MORTISE)



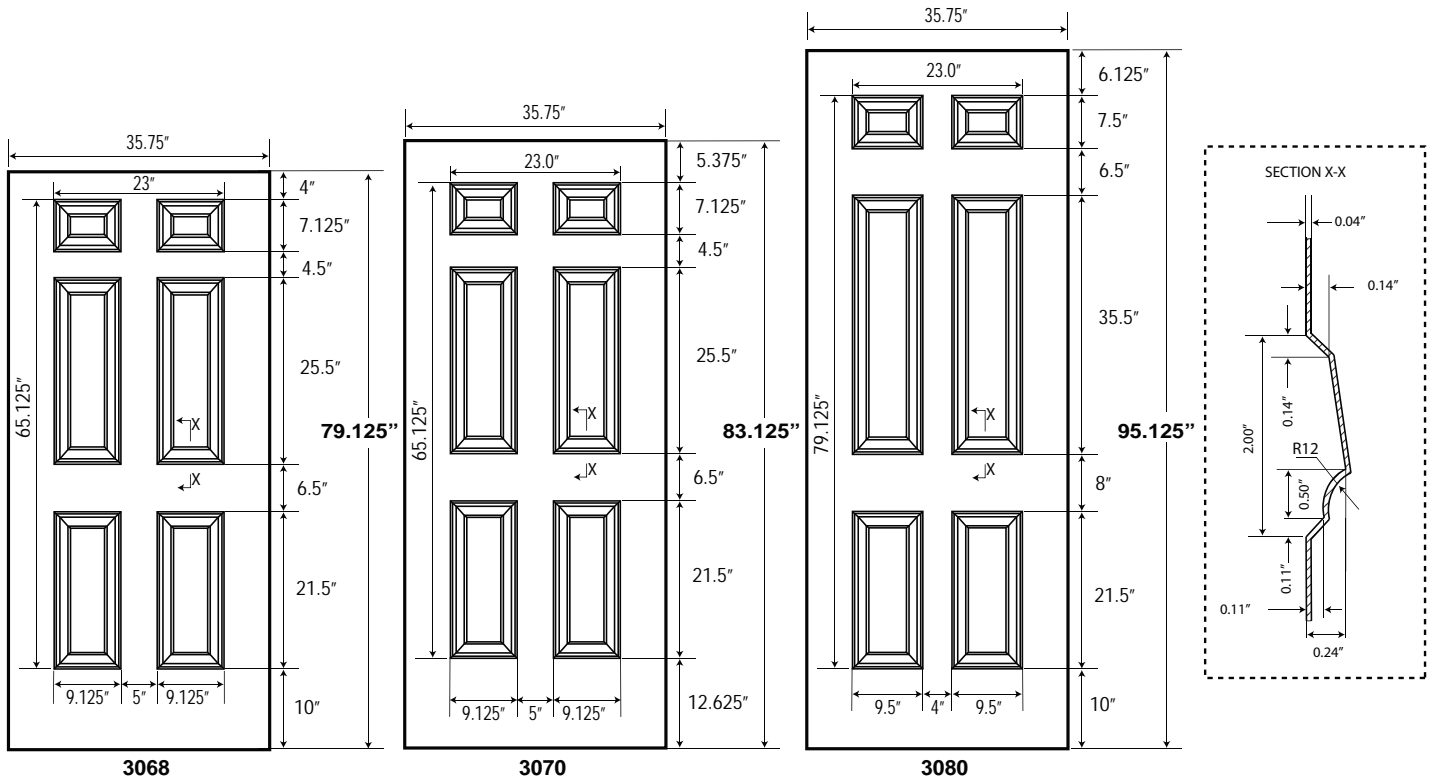
NON-HANDED HINGE



ANSI / SDI A115.2 "C" (BORED)



UNIVERSAL STRIKE A115.1 "U"

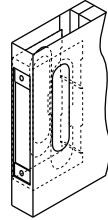




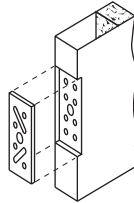
Standard Features

- ◆ 18-Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Polystyrene Core
- ◆ Non- Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Reversible
- ◆ 16-Gauge Flush Top Cap - Galvanized Standard / Heavy Duty
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 250.4 and ANSI 250.8

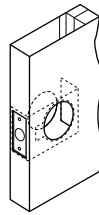
Typical Hardware Preparations



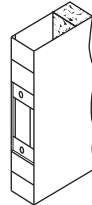
ANSI / SDI A115.1 "MB" (MORTISE)



NON-HANDED HINGE

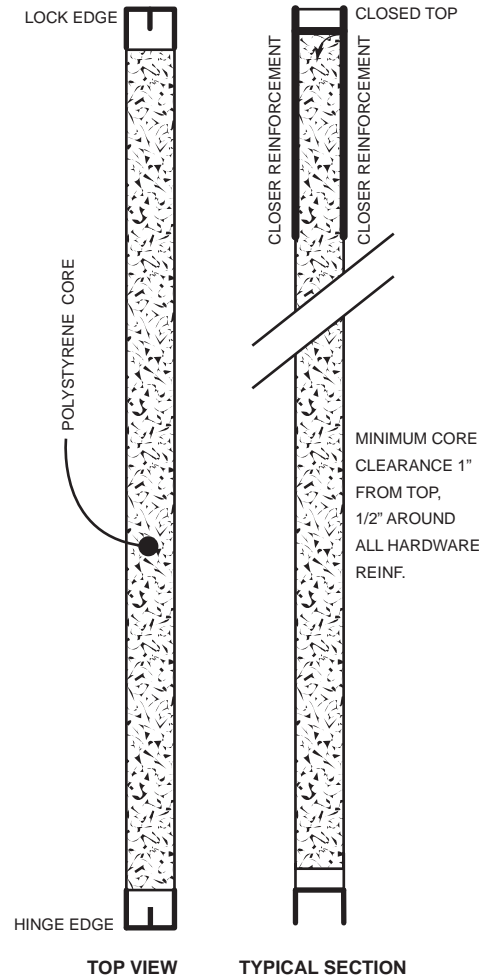


ANSI / SDI A115.2 "C" (BORED)

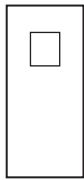


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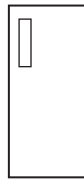
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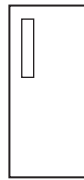
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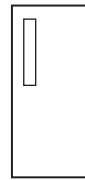
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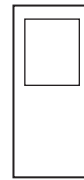
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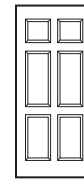
N 4 x 25



N 3 x 33



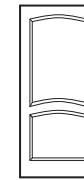
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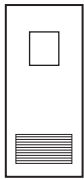
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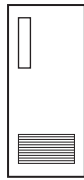
1900



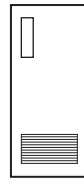
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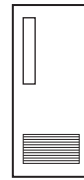
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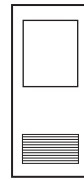
N5LI



N4LI



N3LI



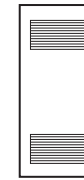
GLI



LI



TLI



L2

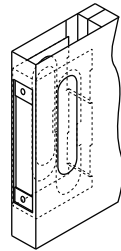




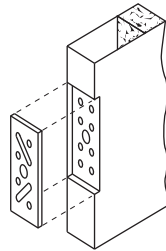
Standard Features

- ◆ 18 Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Polystyrene Core
- ◆ Non-Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Standard / Heavy Duty
- ◆ 16-Gauge Flush Top Cap - Galvanized
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized-
- ◆ ADA 10 inch Minimum Bottom Rail
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, 161-DL, Fed 86 Edge, Panic Bar Reinforcement
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ STC Rated 28, Model 32-1900 STC Rated 32
- ◆ Meets or Exceeds Standards for ANSI 250.4 and ANSI 250.8

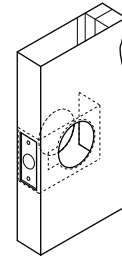
Typical Hardware Preparations



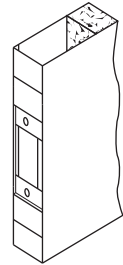
ANSI / SDI A115.1
"MB" (MORTISE)



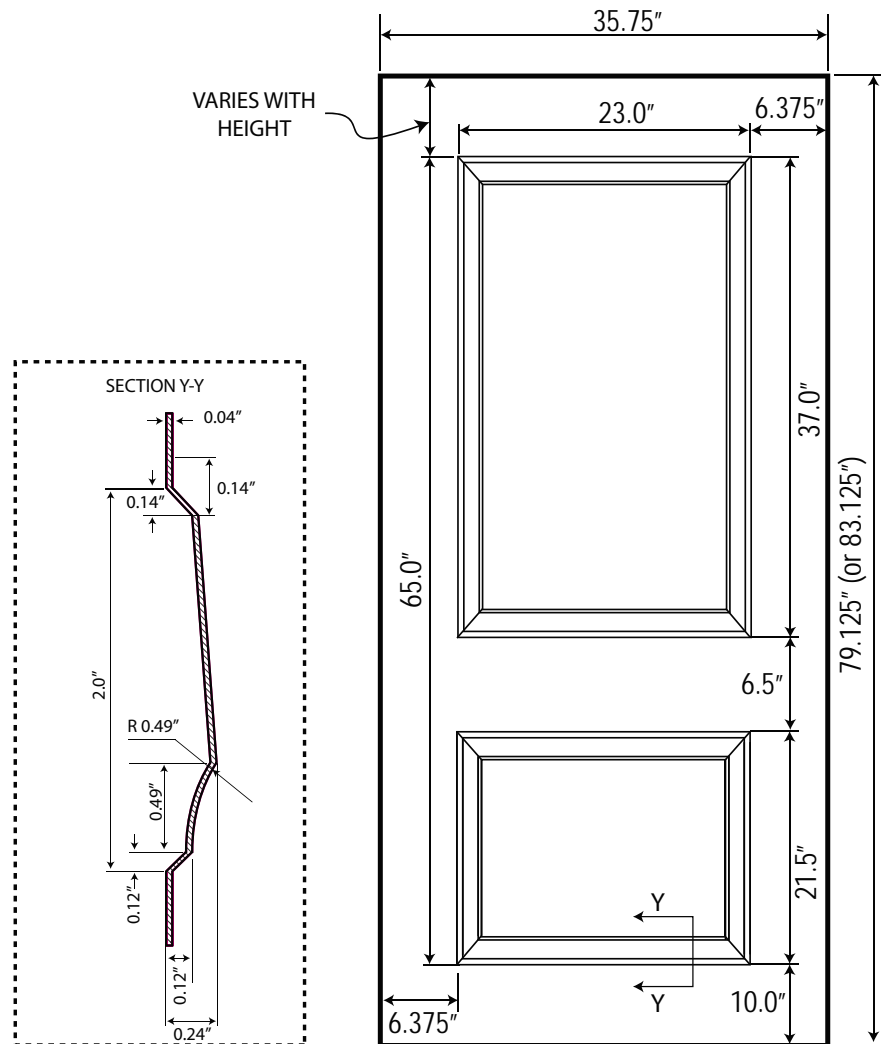
NON-HANDED
HINGE



ANSI / SDI A115.2
"C" (BORED)



UNIVERSAL STRIKE
A115.1 "U"

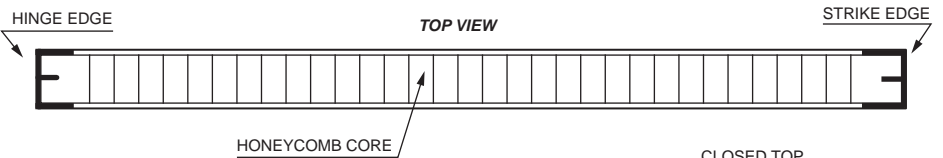




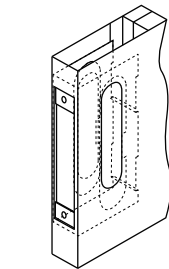
Standard Features

- ◆ 18/16 Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Honeycomb Core #90 Density Weight
- ◆ Non Handed Design
- ◆ 12 Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Reversible
- ◆ 16-Gauge Top Cap - Galvanized
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ Hardware Reinforced for 161, Fed 86 Edge, Panic Bar Application
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 240.4 and ANSI 250.8

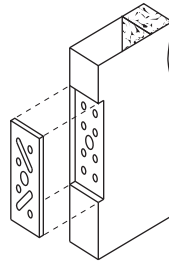
Sections



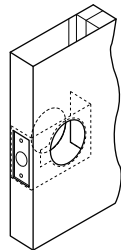
Typical Hardware Preparations



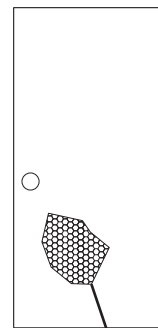
ANSI / SDI A115.1 "MB" (MORTISE)



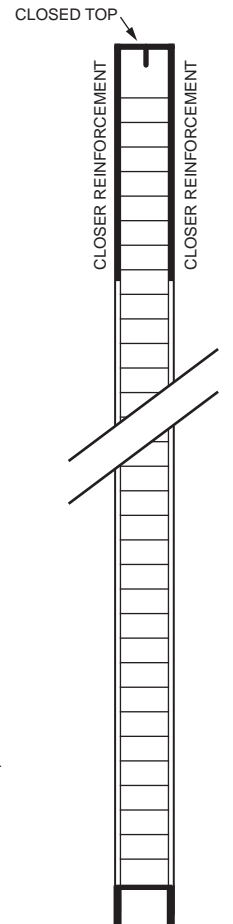
NON-HANDED HINGE



ANSI / SDI A115.2 "C" (BORED)

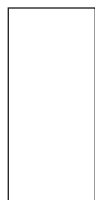


HONEYCOMB CORE DETAIL



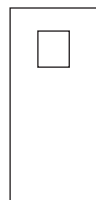
VERTICAL SECTION

3 HR. LABEL STYLES

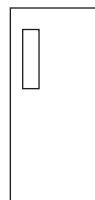


F
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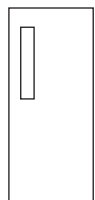
1-1/2 HR. LABEL STYLES



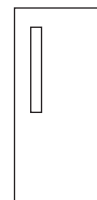
V
10 x 10



N
5 x 20

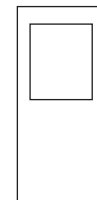


N
4 x 25



N
3 x 33

3/4 HR. LABEL STYLES



G



L1

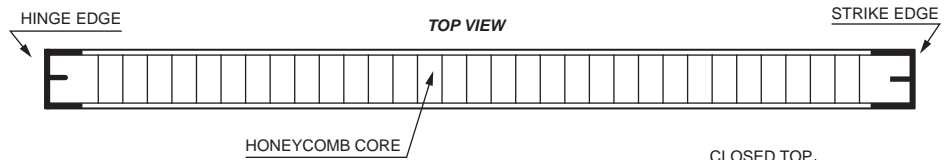




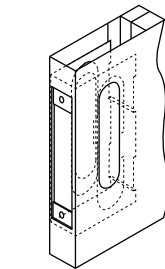
Standard Features

- ◆ 18/16 Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Honeycomb Core #90 Density Weight
- ◆ Non Handed Design
- ◆ 12 Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Reversible
- ◆ 16-Gauge Top Cap - Galvanized
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ Reinforced for Double Egress Surface Vertical Rod Application
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 240.4 and ANSI 250.8

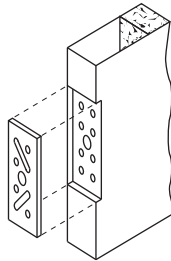
Sections



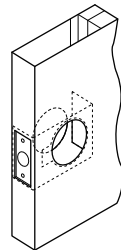
Typical Hardware Preparations



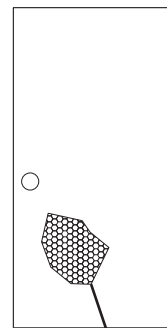
ANSI / SDI A115.1
"MB" (MORTISE)



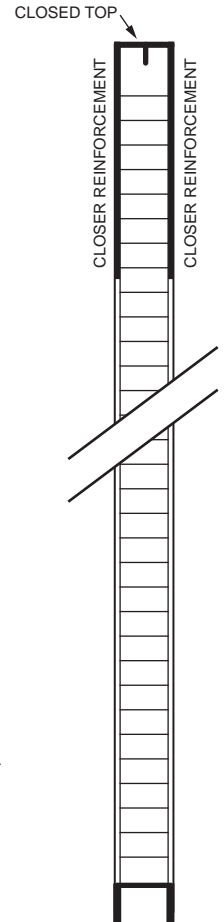
NON-HANDED HINGE



ANSI / SDI A115.2
"C" (BORED)



HONEYCOMB CORE DETAIL

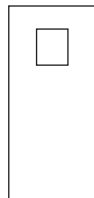


VERTICAL SECTION

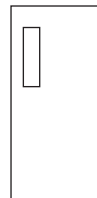
3 HR. LABEL STYLES



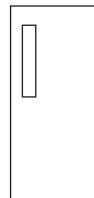
F
3 x 33



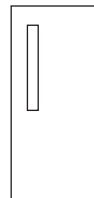
V
10 x 10



N
5 x 20



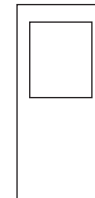
N
4 x 25



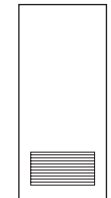
N
3 x 33

1-1/2 HR. LABEL STYLES

3/4 HR. LABEL STYLES



G



L1

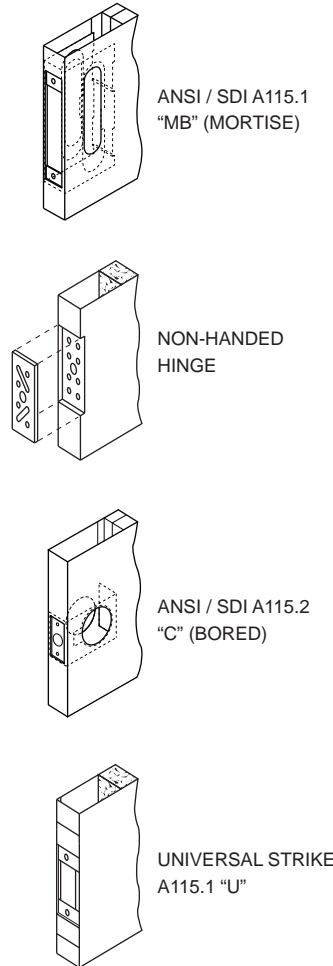




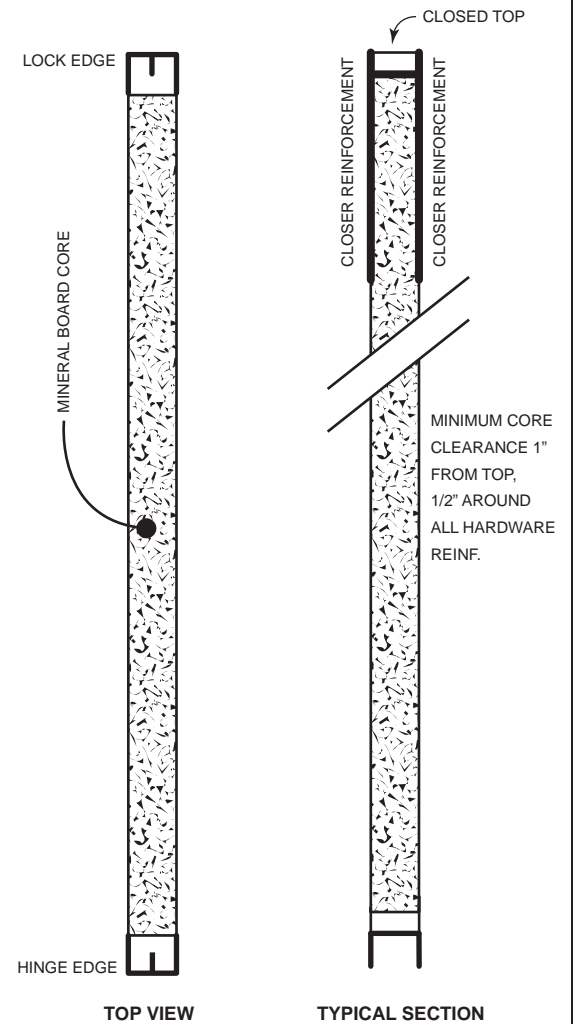
Standard Features

- ◆ 1-3/4" Temperature Rise Doors 250° or 450°
- ◆ 18 or 16 Gauge Cold Rolled or Galvanized Steel
- ◆ Seamless Filled Edges
- ◆ Full Body Mineral Core
- ◆ Non- Handed Design
- ◆ 12-Gauge Closer Reinforcement
- ◆ 7-Gauge Hinge Reinforcement- Standard / Heavy Duty
- ◆ 16-Gauge Flush Top Cap - Galvanized
- ◆ 16-Gauge Inverted Bottom Cap - Galvanized
- ◆ Prime Painted Grey Two Part Epoxy Factory Applied, Baked On
- ◆ Standard Lock Preparations Include 161, Fed 86 Edge, Panic Bar Reinforced
- ◆ WHI / ITS up to 3 hour, Positive Pressure and "S" Smoke included
- ◆ Meets or Exceeds Standards for ANSI 250.4 and ANSI 250.8

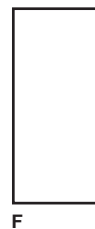
Typical Hardware Preparations



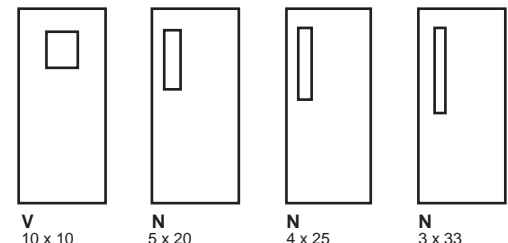
Sections



3 HOUR LABEL STYLES



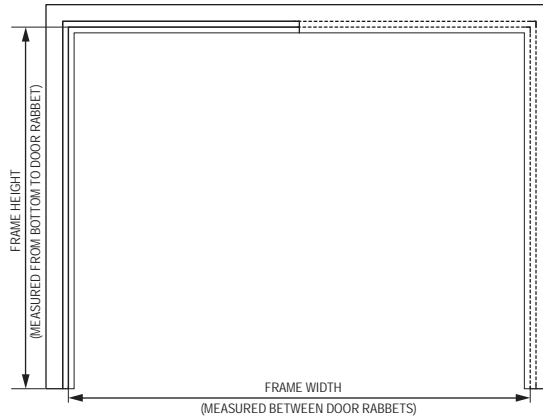
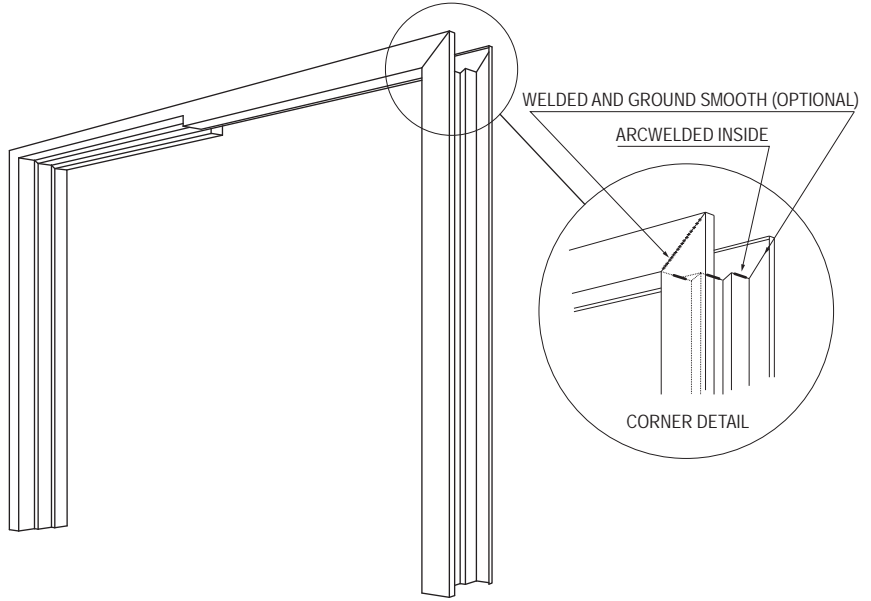
1-1/2" HOUR LABEL STYLES



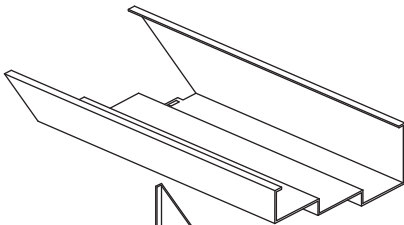
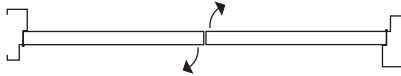


Standard Features

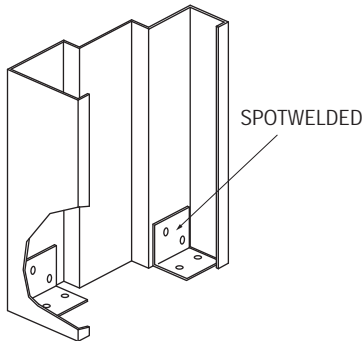
- ◆ 16-Gauge Cold Rolled Steel or A-40 Galvanized option
- ◆ Double Egress Profile
- ◆ Exact fit mitered corner
- ◆ 7-Gauge Hinge Reinforcement
- ◆ Standard / Heavy Duty Adjustment
- ◆ Floor Anchors in all jamb sides
- ◆ Wall anchors for Masonry, Wood Stud, Metal Stud and Strap Anchors
- ◆ 4-inch to 13-inch jamb depths
- ◆ 20-minute to 3-hour label



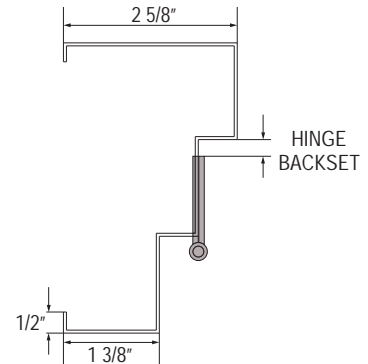
FRAMES PROVIDED RIGHT HAND EXCEPT AS NOTED



K-D CORNER DETAIL



FLOOR ANCHOR DETAIL

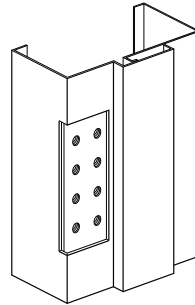




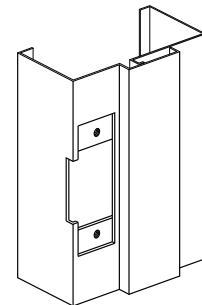
Standard Features

- ◆ 16-Gauge A-40 Galvanized Steel
- ◆ 3-Piece System Designed to Adjust to Multiple Depth Wall Conditions
- ◆ Slide Rails along the Frame Throat Enables the Frame to Accomodate 5.625" to 8.75" Thick Walls
- ◆ Three 7-Gauge 4.5" x 4.5" Hinge Reinforcements for 6'8" and 7'0" Doors
- ◆ Four 7-Gauge 4.5" x 4.5" Hinge Reinforcements for 8' Doors
- ◆ Hinge Reinforcement Accepts Standard or Heavy Weight Template Hinges
- ◆ 12-Gauge ASA Strike Reinforcement
- ◆ Frame is Prepared for Silencer Operation
- ◆ 90 Minute WHI Mark as Standard

Typical Hardware Preparations

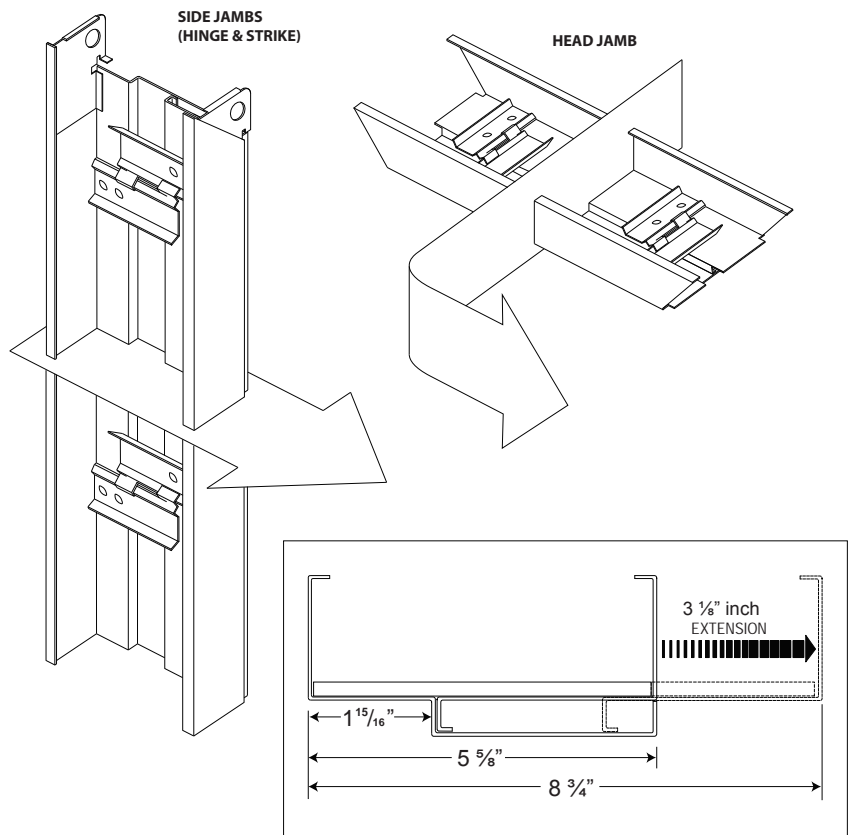


4-1/2" x 4-1/2"
1-3/4" FRAME HINGE PREP



4-7/8" UNIVERSAL STRIKE

Sections

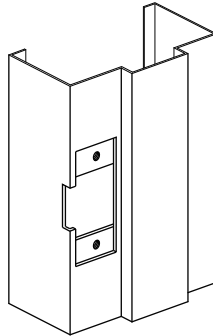




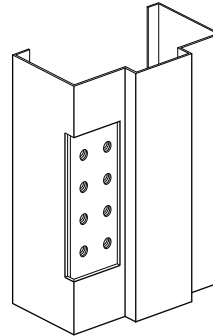
Standard Features

- ◆ 16-Gauge Cold Rolled or Galvanized Steel
- ◆ Unequal Rabbet / 2-inch Face
4-inch Face Heads Available
- ◆ 5/8-inch Stop Height
- ◆ Exact Fit Mitered Corners
- ◆ 7-Gauge Hinge Reinforcement with Standard / Heavy Duty Adjustment
- ◆ 4-7/8" Universal Strike Preparation
- ◆ Floor Anchor Included
- ◆ 9/32-inch Silencer Preparation
- ◆ Wall Anchors for, Masonry, Wood Stud and Metal Stud Walls, Loose or Welded In.
- ◆ 4" - 13" Jamb Depth
- ◆ 20 Minute to 3 Hour Fire Label

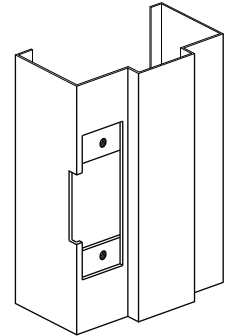
Typical Hardware Preparations



2-3/4" CYLINDRICAL STRIKE

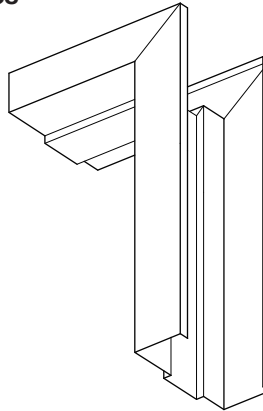


4-1/2" x 4-1/2"
1-3/4" FRAME HINGE PREP

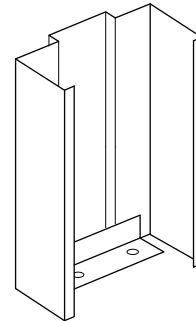


4-7/8" UNIVERSAL STRIKE

Features

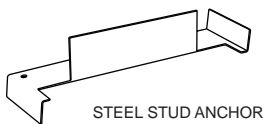


WELDED CORNERS
Welded corners are tight fitting to provide a smooth seamless appearance

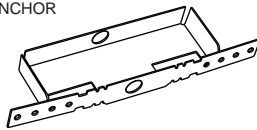


FLOOR ANCHOR
18 Gauge floor anchors are standard in all masonry frames

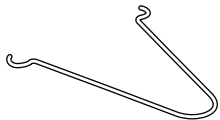
Accessories



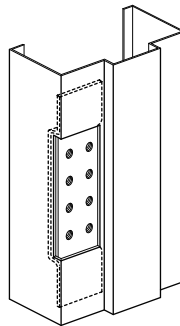
STEEL STUD ANCHOR



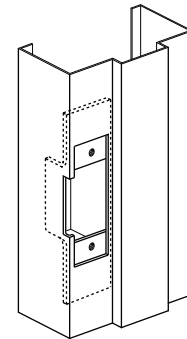
WOOD STUD ANCHOR



MASONRY WIRE



HINGE REINFORCEMENT
7 Gauge standard / heavy duty hinge reinforcement



STRIKE REINFORCEMENT
14 Gauge strike reinforcements and mortar boxes are designed for accurate and universal function

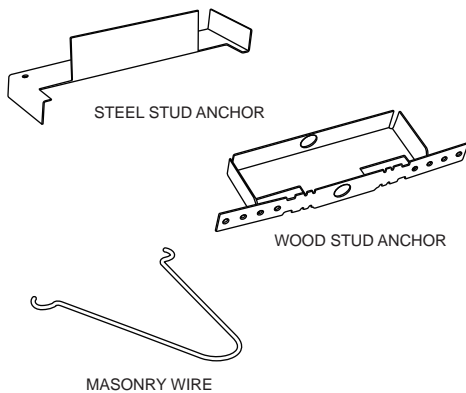




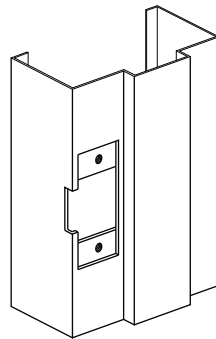
Standard Features

- ◆ 14-Gauge Cold Rolled or Galvanized Steel
- ◆ Unequal Rabbet / 2-inch Face
4-inch Face Heads Available
- ◆ 5/8-inch Stop Height
- ◆ Exact Fit Mitered Corners
- ◆ 7-Gauge Hinge Reinforcement with Standard / Heavy Duty Adjustment
- ◆ 4-7/8" Universal Strike Preparation
- ◆ Floor Anchor Included
- ◆ 9/32-inch Silencer Preparation
- ◆ Wall Anchors for, Masonry, Wood Stud and Metal Stud Walls, Loose or Welded In.
- ◆ 4" - 13" Jamb Depth
- ◆ 20 Minute to 3 Hour Fire Label

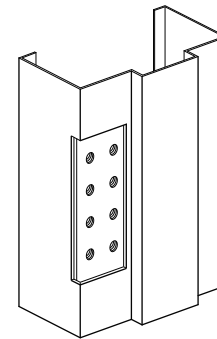
Accessories



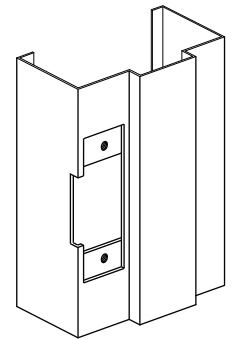
Typical Hardware Preparations



2-3/4" CYLINDRICAL STRIKE

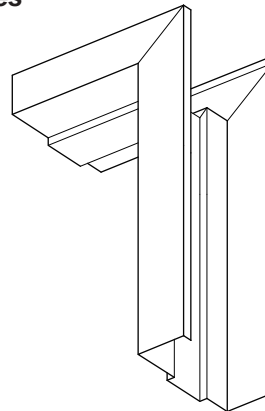


4-1/2" x 4-1/2"
1-3/4" FRAME HINGE PREP

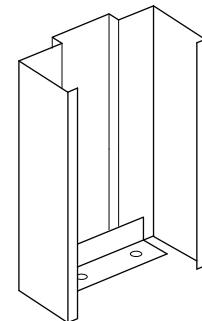


4-7/8" UNIVERSAL STRIKE

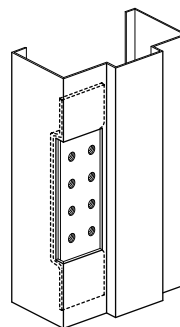
Features



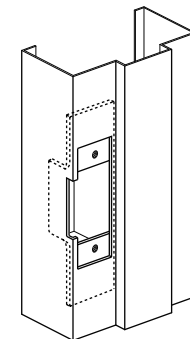
WELDED CORNERS
Welded corners are tight fitting to provide a smooth seamless appearance



FLOOR ANCHOR
18 Gauge floor anchors are standard in all masonry frames



HINGE REINFORCEMENT
7 Gauge standard / heavy duty hinge reinforcement



STRIKE REINFORCEMENT
14 Gauge strike reinforcements and mortar boxes are designed for accurate and universal function

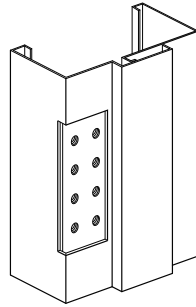




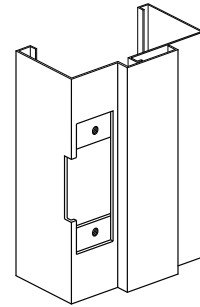
Standard Features

- ◆ 16-Gauge A-40 Galvanized Steel
- ◆ 3-Piece System Designed to Adjust to Multiple Depth Wall Conditions
- ◆ Slide Rails along the Frame Throat Enables the Frame to Accomodate 5.625" to 8.75" Thick Walls
- ◆ Three 7-Gauge 4.5" x 4.5" Hinge Reinforcements for 6'8" and 7'0" Doors
- ◆ Four 7-Gauge 4.5" x 4.5" Hinge Reinforcements for 8' Doors
- ◆ Hinge Reinforcement Accepts Standard or Heavy Weight Template Hinges
- ◆ 12-Gauge ASA Strike Reinforcement
- ◆ Frame is Prepared for Silencer Operation
- ◆ 90 Minute WHI Mark as Standard

Typical Hardware Preparations

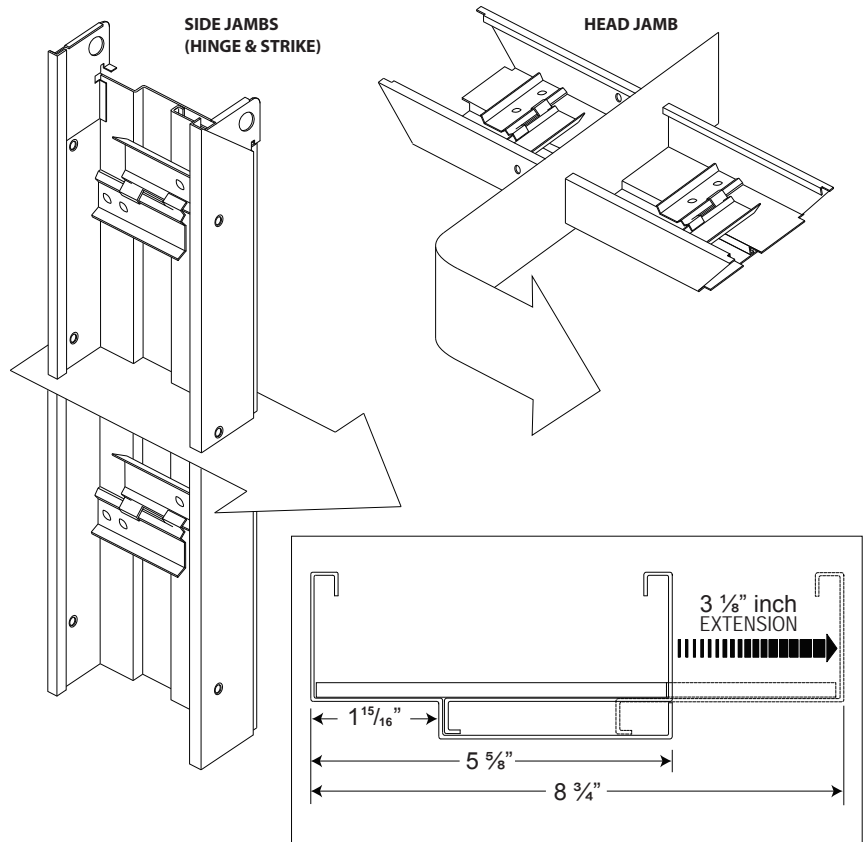


4-1/2" x 4-1/2"
1-3/4" FRAME HINGE PREP



4-7/8" UNIVERSAL STRIKE

Sections

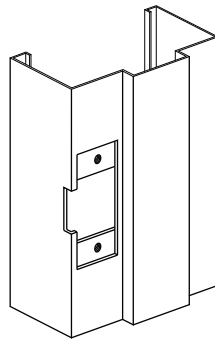




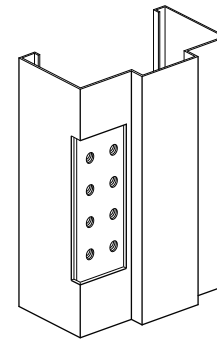
Standard Features

- ◆ 16-Gauge Cold Rolled Steel
- ◆ Unequal Rabbet / 2-inch Face
- ◆ 5/8-inch Stop Height
- ◆ Exact Fit Mitered Corners with
Screw Reinforcement Between Head
and Jamb Sides
- ◆ 7-Gauge Hinge Reinforcement with
Standard / Heavy Duty Adjustment
- ◆ 4-7/8" Universal Strike Preparation
- ◆ Screw Adjusting Compression Anchors
on Jamb Side
- ◆ 9/32-inch Silencer Preparation
- ◆ 5-5/8" - 9-3/4" Jamb Depth
- ◆ 1/2 inch Double Returns
- ◆ 20 to 90 Minute Fire Label

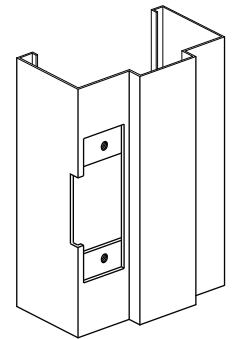
Typical Hardware Preparations



2-3/4" CYLINDRICAL STRIKE

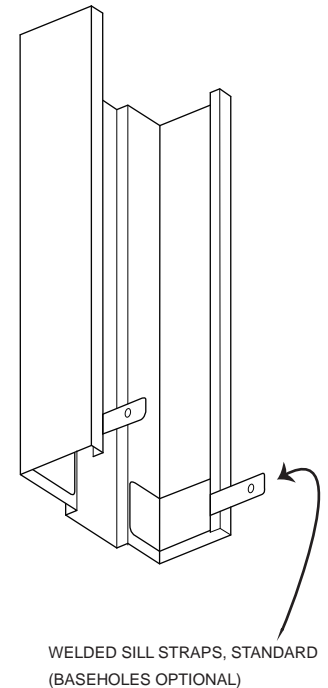
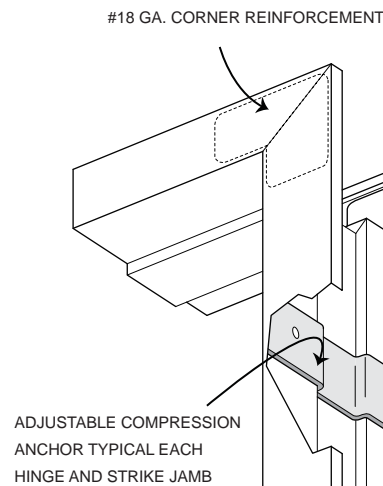


4-1/2" x 4-1/2"
1-3/4" FRAME HINGE PREP

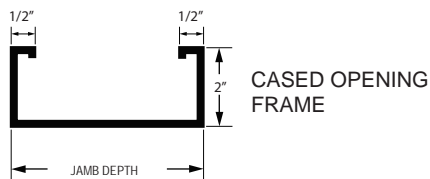
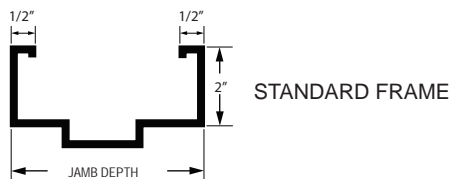


4-7/8" UNIVERSAL STRIKE

Features



Frame Profiles

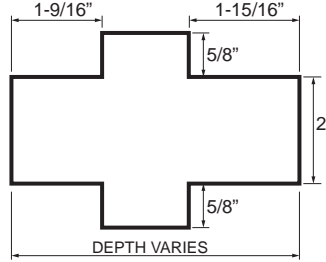




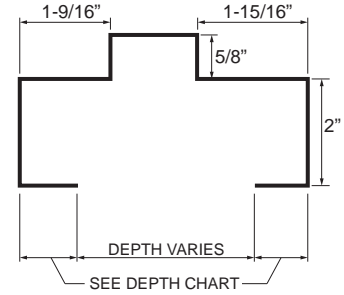
7000 Series

- ◆ 10-foot length blank fabrication material
- ◆ 16 and 14-Gauge A-40 Galvanized 2-inch face
- ◆ Unequal rabbet, cased open
- ◆ 4-inch face material
- ◆ Single return masonry
- ◆ 5.25 to 10.75-inch depths

Mullions



Fab Sticks



| DEPTH CHART | |
|-------------|---------|
| DEPTH | RETURNS |
| 5.75 | 7/16" |
| 6.75 | 1/2" |
| 7.75 | 1/2" |
| 8.25 | 1/2" |
| 8.75 | 1/2" |

8000 Series

- ◆ 10-foot length blank fabrication material
- ◆ 16-Gauge cold rolled 2-inch face
- ◆ Unequal rabbet
- ◆ Double return drywall
- ◆ 5.625 to 9.75-inch depths

7500 / 7800 Series

- ◆ 10-foot length blank fabrication material
- ◆ Unequal rabbet
- ◆ 16-Gauge A-40 Galvanized and cold rolled material
- ◆ Hinge Mullion, Strike Mullion and Blank Mullion
- ◆ 10-foot hinge and strike jamb in 6'8" and 7'0" locations

4.5 x 4.5 Hinge Reinforcements ◆ 7-Gauge Reinforcements ◆ 18-Gauge Floor Anchor ◆ Grey Prime

